BOUSTEAD CONSULTING & ASSOCIATES

“FINAL REPORT”

Life Cycle Assessment for Three Types of Grocery Bags - Recyclable Plastic; Compostable, Biodegradable Plastic; and Recycled, Recyclable Paper

Prepared for the Progressive Bag Alliance

Chet Chaffee and Bernard R. Yaros
Boustead Consulting & Associates Ltd.

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EXECUTIVE SUMMARY

In the pursuit to eliminate all that is not green, plastic seems to be a natural target. Its widespread use in products and packaging, some say, has contributed to environmental conditions ranging from increased pollution to overloaded landfills to the country's dependence on oil. In response, some cities have adopted legislation that bans plastic grocery bags made from polyethylene in favor of bags made from materials such as cloth, compostable plastics, or paper.

But will switching from grocery bags made from polyethylene to bags made from some other material guarantee the elimination of unfavorable environmental conditions? We know that every product—through its production, use, and disposal—has an environmental impact. This is due to the use of raw materials and energy during the production process and the emission of air pollutants, water effluents, and solid wastes.

More specifically, are grocery bags made other materials such as paper or compostable plastics really better for the environment than traditional plastic grocery bags? Currently, there is no conclusive evidence supporting the argument that banning single use plastic bags in favor of paper bags will reduce litter, decrease the country's dependence on oil, or lower the quantities of solid waste going to landfills. In addition, there is limited information on the environmental attributes of compostable plastics and how they fare against traditional plastic grocery bags or paper bags.

To help inform the debate about the environmental impacts of grocery bags, the Progressive Bag Alliance contracted with Boustead Consulting & Associates (BCAL) to conduct a life cycle assessment (LCA) on three types of grocery bags: a traditional grocery bag made from polyethylene, a grocery bag made from compostable plastics (a blend of 65% EcoFlex, 10% polylactic acid or PLA, and 25% calcium carbonate), and a paper grocery bag made using at least 30% recycled fibers. The life cycle assessment factored in every step of the manufacturing, distribution, and disposal stages of these grocery bags. It was recognized that a single traditional plastic grocery bag may not have the same carrying capacity as a paper bag, so to examine the effect of carrying capacity, calculations were performed both on a 1:1 basis as well as an adjusted basis (1:1.5) paper to plastic.

BCAL compiled life cycle data on the manufacture of polyethylene plastic bags and compostable plastic bags from the Progressive Bag Alliance. In addition, BCAL information on the compostable plastic resin EcoFlex from the resin manufacturer BASF. BCAL completed the data sets necessary for conducting life cycle assessments using information extracted from The Boustead Model and Database as well as the technical literature. BCAL used the Boustead Model for LCA to calculate the life cycle of each grocery bag, producing results on energy use, raw material use, water use, air emissions, water effluents, and solid wastes.

The results show that single use plastic bags made from polyethylene have many advantages over both compostable plastic bags made from EcoFlex and paper bags made with a minimum of 30% recycled fiber.

	Impact Summary of Various Bag Types		
	(Carrying Capacity Equivalent to 1000 Paper Bags)		
	Paper (30% Recycled Fiber)	**Compostable Plastic**	**Polyethylene**
Total Enegy Usage (MJ)	2622	2070	763
Fossil Fuel Use (kg)	23.2	41.5	14.9
Municipal Solid Waste (kg)	33.9	19.2	7.0
Greenhouse Gas Emissions (CO2 Equiv. Tons)	0.08	0.18	0.04
Fresh Water Usage (Gal)	1004	1017	58

When compared to 30% recycled fiber paper bags, polyethylene grocery bags use less energy in terms of fuels for manufacturing, less oil, and less potable water. In addition, polyethylene plastic grocery bags emit fewer global warming gases, less acid rain emissions, and less solid wastes. The same trend exists when comparing the typical polyethylene grocery bag to grocery bags made with compostable plastic resins—traditional plastic grocery bags use less energy in terms of fuels for manufacturing, less oil, and less potable water, and emit fewer global warming gases, less acid rain emissions, and less solid wastes.

The findings of this study were peer reviewed by an independent third party with significant experience in life cycle assessments to ensure that the results are reliable and repeatable. The results support the conclusion that any decision to ban traditional polyethylene plastic grocery bags in favor of bags made from alternative materials (compostable plastic or recycled paper) will result in a significant increase in environmental impacts across a number of categories from global warming effects to the use of precious potable water resources. As a result, consumers and legislators should re-evaluate banning traditional plastic grocery bags, as the unintended consequences can be significant and long-lasting.

Introduction

In the national effort to go green, several states, counties, and cities are turning their attention to plastic grocery bags made from polyethylene because of the perception that plastic bags contribute to local and global litter problems that affect marine life, occupy the much needed landfill space with solid waste, and increase U.S. dependence on oil.

To address these environmental issues, and perhaps in seeking to follow the example of other countries such as Australia and Ireland, legislators in several cities across the United States have proposed or have already passed ordinances banning single use polyethylene plastic grocery bags in favor of bags made from alternative materials such as cloth, paper, or compostable plastic. Legislators state that they believe that these new laws and proposals will reduce litter, reduce the use of fossil fuels, and improve the overall environmental impacts associated with packaging used to transport groceries.

Before we examine whether plastic bags cause more environmental impacts than the alternative materials proposed, we should first consider the most commonly proposed alternatives, which tend to include: cloth bags, compostable plastic bags, and paper bags.

Reusable cloth bags may be the preferred alternative, but in reality, there is no evidence that most, or even a majority of, customers will reliably bring reusable bags each time they go shopping.

Compostable plastic bags, although available, are in short supply as the technology still is new, and therefore cannot currently meet market demand. So it appears that the proposed laws banning plastic grocery bags may simply cause a shift from plastic bags to the only alternative that can immediately supply the demand—paper bags.

Therefore, is legislation that mandates one packaging material over another environmentally responsible given that all materials, products, and packaging have environmental impacts? The issue is whether the chosen alternatives will reduce one or several of the identified environmental impacts, and whether there are any trade-offs resulting in other, potentially worse, environmental impacts.

To help inform the debate on the environmental impacts of grocery bags, and identify the types and magnitudes of environmental impacts associated with each type of bag, the Progressive Bag Alliance contracted Boustead Consulting & Associates (BCAL) to conduct a life cycle assessment (LCA) on single use plastic bags as well as the two most commonly proposed alternatives: the recyclable paper bag made in part from recycled fiber and the compostable plastic bag.

Life cycle assessment is the method being used in this study because it provides a systems approach to examining environmental factors. By using a systems approach to analyzing environmental impacts, one can examine all aspects of the system used to produce, use, and dispose of a product. This is known as examining a product from cradle (the extraction of raw materials necessary for producing a product) to grave (final disposal of the product). LCA has been practiced since the early 1970s, and standardized through several organizations including SETAC (Society of Environmental Toxicology and Chemistry) and ISO (International Standards Organization). LCA studies examine the inputs (resources and energy) and outputs (air emissions, water effluents, and solid wastes) of each system and thus identifies and quantifies the effects of each system, providing insights into potential environmental impacts at local, regional, and global levels.

To compile all the information and make the calculations, BCAL uses the Boustead Model and Database. The Boustead Model and Database is an LCA software model with a database built over the past 25 years, containing a wide variety of data relevant to the proposed study. Dr. Boustead has pioneered the use of life-cycle methods and has conducted hundreds of studies, including those for the plastics industry; which have been reviewed by US and European industry as well as life-cycle practitioners.

Study Goal

According to ISO 14040, the first steps in a life cycle project are defining the goal and scope of the project to ensure that the final results meet the specific needs of the user. The purpose of this study is to inform the debate on the environmental impacts of grocery bags, and identify the types and magnitudes of environmental impacts associated with each type of bag. In addition, the study results aim to inform the reader about the potential for any environmental trade-offs in switching from grocery bags made from one material, plastic, to another, paper.

The life cycle assessment was conducted on three types of grocery bags: a traditional grocery bag made from polyethylene, a grocery bag made from compostable plastics (a blend of 65% EcoFlex, 10% polylactic acid or PLA, and 25% calcium carbonate), and a paper grocery bag made using at least 30% recycled fibers. It is important to note that the study looked at only one type of degradable plastic used in making grocery bags, which is the bag being studied by members of the Progressive Bag Alliance. Since this is only one of a number of potential blends of plastic that are marketed as degradable or compostable, the results of this study cannot be used to imply that all compostable bags have the same environmental profile.

Scope

The scope of the study is a cradle to grave life cycle assessment which begins with the extraction of all raw materials used in each of the bags through to the ultimate disposal of the bags after consumer use, including all the transport associated with the delivery of raw materials and the shipping and disposal of final product.

The function of the product system under study is the consumer use and disposal of a grocery bag. The functional unit is the capacity of the grocery bag to carry consumer purchases. A 1/6 BBL (Barrel) size bag was selected for all three bags in this study because that is the commonly used bag in grocery stores. Although the bags are of equal size, previous studies (Franklin, 1990) pointed out that the use of plastic bags in grocery stores was not equal to the use of paper bags. According to Franklin (1990), bagging behavior showed that plastic to paper use ranged from 1:1 all the way to 3:1, depending on the situation. In contrast, data collected by the Progressive Bag Alliance shows that plastic and paper bags are somewhat equal in use once the baggers have been properly trained. In this study BCAL used both 1:1 and 1.5:1 plastic to paper ratios, allowing for the possibility that it still takes more plastic bags to carry the same amount of groceries as a paper bag. The 1.5:1 ratio equates to 1500 plastic bags for every 1000 paper bags.

BCAL prepared LCA's for the three types of grocery bags. The data requirements for BCAL and for the Progressive Bag Alliance are outlined below.

1. *Recyclable Paper Bag LCA………The following operations are to be included in the analysis:* To start, BCAL provided data on the extraction of fuels and feedstocks from the earth, including tree growing, harvesting, and transport of all materials. BCAL added process operations in an integrated unbleached kraft pulp & paper mill including recycling facility for old corrugated containers; paper converting into bags; closed-loop recycling of converting bag waste; packaging and transport to distribution and grocery stores; consumer use; and final disposal. Data for most of the above operations in one form or another are in the Boustead Model and Database. Weyerhaeuser reported that its unbleached kraft grocery bag contains about 30% post consumer recycled content and the use of water-based inks[1]. Therefore, in this study BCAL used 30% recycled material. This is also somewhat reflective of current legislation where minimum recycled content in paper bags is required (see Oakland City Council Ordinance requiring 40% recycled material). In the operations leading to final disposal BCAL estimated data for curbside collection and generation and recovery of materials in MSW from government agencies and EPA data, which for 2005 showed paper bag recycling at 21%, paper bag MSW for combustion with energy recovery at 13.6%, resulting in 65.4% to landfill[2]. The following final disposal options will also be considered: composting and two landfill scenarios.

2. *Recyclable Plastic Bag LCA………The following operations are to be included in the analysis:* The extraction of fuels and feedstocks from the earth; transport of materials; all process and materials operations in the production of high and low density polyethylene resin[3]; converting PE resin into bags; packaging and transport of bags to distribution centers and grocery stores; consumer use; and final disposal. In the operations leading to final disposal, BCAL estimated data for curbside collection and generation and recovery of materials in MSW from government agencies and EPA data, which for 2005 showed plastic bag recycling at 5.2 %, plastic bag MSW for combustion with energy recovery at 13.6%, resulting in 81.2% to landfill[2]. The following final disposal options will also consider two landfill scenarios.

   Data for the converting operation was collected specifically from a member of the Progressive Bag Alliance that makes only plastic grocery bags. The data obtained, represents the entire annual production for 2006. All waste is reprocessed on site, so that is how the calculations were conducted. All inks are water-based, and the formulas provided. The production and supply of all PE resin is based on materials produced and transported from a Houston based supplier. The corrugated boxes were included as made from recycled material to reflect the fact that the supplier to the PBA member reported using between 30% and 40% post consumer recycled fiber[1].

3. *Degradable Plastic Bag (EcoFlex and PLA mix) LCA………The following operations are to be included in the analysis:* The extraction of fuels and feedstocks from the earth; production and transport of materials for all process and materials operations in the production of polylactide resin; EcoFlex from BASF (data provided by BASF)[4]; and calcium carbonate, converting the EcoFlex/PLA resin mixture into bags; packaging and transport of bags to distribution centers and grocery stores; consumer use; and final disposal. Again, most of the above operations are contained in the Boustead Model and Database. The production data for PLA was obtained from NatureWorks[5] and the data for EcoFlex was obtained from BASF[4]. Both NatureWorks and BASF use the Boustead Model for their LCA calculations, so the data BCAL requested and received was compatible with other data used in the study. In addition, BCAL sent its calculated results to BASF for confirmation that the data and the calculations on bags made from the EcoFlex compostable resin was accurate. BASF engineers confirmed that BCAL's use of the data and the calculated results were appropriate. In the operations leading to final disposal, BCAL estimated data for curbside collection and generation and recovery of materials in MSW from government agencies and EPA data[3], which for 2005 showed plastic bag recycling at 5.2 %, plastic bag MSW for combustion with energy recovery at 13.6%, resulting in 81.2% to landfill[2]. The following final disposal options will be also be considered: composting and two landfill scenarios.

   Data for the converting operation of the EcoFlex/PLA resin mixture was collected at the same PBA member facility during a two-week period at the end of May 2007. The production and supply of the PLA polymer is from Blair, NE. The production and supply of Ecoflex polymer is from a BASF plant in Germany. The trial operations at the PBA member's facility indicate that the overall energy required to produce a kilogram of EcoFlex/PLA bags may be lower than the overall energy required to produce a kilogram of PE bags, based on preliminary in-line electrical measurements conducted by plant engineers. However, these results still are preliminary, and need to be confirmed when full scale operations are implemented. As a result, this study will assume that the overall energy required to produce a kilogram of EcoFlex/PLA bags is the same as the overall energy required to produce a kilogram of PE bags. The plastic bag recycling at 5.2 %, will be assumed to go to composting. The inherent energy of the degradable bags has been estimated from NatureWorks and BASF sources.

The following are some detailed specifications for the LCA study:

	Recyclable Plastic	Degradable Plastic	Recyclable Paper
Size/type	1/6 BBL	1/6 BBL	1/6 BBL
Length (inches)	21.625	22.375	17
Width (inches)	12	11.5	12
Gusset (inches)	7.25	7.25	6.75
Gauge (Mil)	0.51	0.75	20 lb /1000 sq ft
Film Color	White	White	Kraft
Material	HDPE (film grade blend)	Degradable Film Compound (EcoFlex/PLA mix)	Unbleached Kraft Paper
Jog Test (strokes)	45	20	n/a
Tensile Strength (lb)	50	35	n/a
Weight per 1000 bags in lbs	13.15 (5.78 kg)	34.71 (15.78 kg)	114 (51.82 kg)

Human energy and capital equipment will not be included in the LCA; detailed arguments for this decision are presented in the proposal appendix.

Methodological Approach

BCAL followed the sound scientific practices as described in ISO 14040, 14041, and 14042 to produce the project results. BCAL is well versed in the requirements of the ISO standards as Dr. Ian Boustead has and continues to be one of the leading experts participating in the formation of the ISO standards. The procedures outlined below are consistent with the ISO standards and reflect BCAL's approach to this project.

Calculations of LCAs

The Boustead database contains over 6000 unit operations on the processes required to extract raw materials from the earth, process those materials into useable form, and manufacture products. These operations provide data on energy requirements, emissions and wastes.

The "Boustead Model" software was used to calculate the consumption of energy, fuels, and raw materials, and generation of solid, liquid, and gaseous wastes starting from the extraction of primary raw materials. The model consists of a calculating engine that was developed 25 years ago and has been updated regularly based on client needs and technical innovations. One important consequence of the modeling is that a mass balance for the entries system is calculated. Therefore, the resource use and the solid waste production are automatically calculated.

Fuel producing industry data are available for all of the OECD countries and some non-OECD countries. The United States and Canada are further analyzed by region; the US is divided into 9 regions and Canada is sub-divided in 5 regions, corresponding to the Electric Reliability Council. For both the US and Canada, there also is a national average. Since the whole of the Model database can be switched from one country to another, any operation with data from outside the US can be adjusted for energy from non-US energy inputs to “USA adjusted” energy inputs. Assuming that the technology is the same, or very similar, this allows BCAL to fill any data gaps with data from similar operations in non-US locations.

Another important aspect of calculating LCAs is the use of allocation procedures when differentiating the use of energy and raw materials associated with individual products within a single system. In many cases, allocation methods that defy or at the very least, ignore sound scientific practice (such as economics) have been used when they benefit clients. These types of errors or biases are important to avoid as they are easily discovered by peer reviewers or technical experts seeking to use the results in subsequent studies (such as building applications), which unfortunately can cause the rest of the work to be discounted due to unreliability. BCAL has considerable experience in this arena having published several technical papers on the appropriate allocation principles in the plastics industry. Utilizing sound scientific principles and objective measures to the greatest extent possible, BCAL has been able to avoid most problems associated with allocation decisions and produce accurate and reliable LCA data for a wide variety of plastics. Proof of this is the widespread use of PlasticsEurope data (produced by Boustead Consulting) in almost every life cycle database available worldwide as well as in life cycle studies in numerous product and building applications.

Calculated data are readily aggregated and used to produce the final LCA data set which includes the impact assessment step of LCA. These resulting data sets address specific environmental problems.

Using LCA data.…BCAL scientific viewpoint

Life cycle assessment modeling allows an examination of specific problems as well as comparisons between systems to determine if there are any serious trade-offs between systems. In every system there are multiple environmental parameters to be addressed scaling from global to local issues. No single solution is likely to address all of the issues simultaneously. More importantly, whenever choices are being made to alter a system or to utilize an alternative system, there are potential trade-offs. Understanding those trade-offs is important when trying to identify the best possible environmental solution. Hopefully, decisions to implement a change to an existing system will consider the potential trade-offs and compromises. While LCA can identify the environmental factors and trade-offs, choosing the solution that is optimal is often subjective and political. Science can only help by providing good quality data from which decisions can be made. The strength of the proposed LCA assessment system is that these unwanted side effects can be identified and quantified.

A life cycle assessment can:

1. Quantify those parameters likely to be responsible for environmental effects (the inventory component of life cycle analysis).

2. Identify which parameters are likely to contribute to a specific environmental problem (characterization or interpretation phase of impact assessment). An example would be identifying that carbon dioxide (CO_2), methane (CH_4), and nitrous oxide (N_2O) are greenhouse gases.
3. Aggregate the parameters relating to a specific problem (the valuation or interpretation phase of impact assessment). An example would be producing carbon dioxide equivalents for the components of greenhouse gases.

LCA derived data provide a compilation of information from which the user can address specific problems, while also examining potential trade-offs. For example, if interested in addressing specific conservation issues such as the conservation of fossil fuels, the user would examine the mass and energy data for only coal, oil, and natural gas; and ignore the other information. If the user would like to examine the potential impacts the grocery bag system has on global warming, acid rain, and municipal solid waste one can address these issues both individually and cooperatively by examining the specific parameters which are likely to contribute to each. In so doing, the user can strive to achieve the optimum reduction in each parameter because of a better understanding of how these parameters change in association with the grocery bag system as a whole and each other individually.

Data Sources and Data Quality

As noted above, data sources included published reports on similar materials, technical publications dealing with manufacturing processes, and data incorporated into the Boustead Model and Database, most of which has been generated through 30 years of industrial studies on a wide range of products and processes.

ISO standards 14040, 14041, and 14042 each discuss aspects of data quality as it pertains to life cycle assessments. In general, data quality can be evaluated using expert judgment, statistics, or sensitivity analysis. In LCA studies, much of the data do not lend itself to statistical analyses as the data are not collected randomly or as groups of data for each input variable. Instead, most LCA data are collected as single point estimates (i.e., fuel input, electricity input, product output, waste output, etc). Single point estimates are therefore only able to be evaluated through either expert judgment or sensitivity analysis. Since the reliability of data inevitably depends upon the quality of the information supplied by individual operators, BCAL used its expert judgment to carry out a number of elementary checks on quality. BCAL checked mass and energy balances to ensure that the data did not violate any of the basic physical laws. In addition, BCAL checked data from each source against data from other sources in the Boustead Model and Database to determine if any data fell outside the normal range for similar products or processes.

Data reporting

To enhance the comparability and understanding of the results of this study, the detailed LCA results are presented in the same presentation format that was used for the series of eco-profile reports published by the Association of Plastics Manufacturers in Europe

(APME). A set of eight tables, each describing some aspect of the behavior of the system, shows the results of the study. Five tables in the data set are useful in conservation arguments and three tables are indications of the potential pollution effects of the system.

The performance of the grocery bag systems is described by quantifying the inputs and outputs to the system. The calculation of input energy and raw materials quantifies the demand for primary inputs to the system and these parameters are important in conservation arguments because they are a measure of the resources that must be extracted from the earth in order to support the system.

Calculation of the outputs is an indication of the potential pollution effects of the system. Note that the analysis is concerned with quantifying the emissions; it does not make any judgments about deleterious or beneficial properties.

The inputs and outputs depend on the definition of the system—they are interrelated. Therefore, any changes to the components of the system means that the inputs and outputs will likely change as well. One common misconception is that it is possible to change a single input or output while leaving all other parameters unchanged. In fact, the reverse is true; because a new system has been defined by changing one input or output, all of the inputs and outputs are expected to change. If they happen to remain the same, it is a coincidence. This again illustrates the fact that common perceptions about environmental gains from simple changes may be misleading at best, and detrimental to the environment at worst.

Increasingly there is a demand to have the results of eco-profile analyses broken down into a number of categories, identifying the type of operation that gives rise to them. The five categories that have been identified are:

1. Fuel production
2. Fuel use
3. Transport
4. Biomass
5. Process

Fuel production operations are defined as those processing operations which result in the delivery of fuel, or energy; to a final consumer whether domestic or industrial. For such operations all inputs, with the sole exception of transport, are included as part of the fuel production function.

Fuel use is defined as the use of energy delivered by the fuel producing industries. Thus fuel used to generate steam at a production plant and electricity used in electrolysis would be treated as fuel use operations. Only the fuel used in transport is kept separate.

Transport operations are easily identified and so the direct energy consumption of transport and its associated emissions are always separated.

Biomass refers to the inputs and outputs associated with the use of biological materials such as wood or wood fiber.

LCA RESULTS TABLES

RECYCLABLE PAPER BAG SYSTEM

The results of the LCA for the recyclable paper bag system are presented below, each describing some aspect of the behavior of the systems examined. In all cases, the following tables refer to the gross or cumulative totals when all operations are traced back to the extraction of raw materials from the earth and are based on the consumer use and collection of 1000 bags. The subsequent disposal operations of recycling, composting, incineration with energy recovery and landfill are not included in these results tables and will be discussed separately.

Table 1. Gross energy (in MJ), required for the recyclable PAPER bag LCA. Based on consumer use & collection of 1000 bags. Totals may not agree because of rounding.

Fuel type	Fuel prod'n & delivery	Energy content of fuel	Transport energy	Feedstock energy	Total energy
Electricity	461	185	3	0	649
Oil	17	143	30	1	191
Other	15	777	1	990	1783
Total	493	1105	34	991	2622

Table 2. Gross primary fossil fuels and feedstocks, expressed as energy (in MJ), required for the recyclable PAPER bag LCA. Based on consumer use & collection of 1000 bags. Totals may not agree because of rounding.

	Fuel prod’n	Fuel use	Transport	Feedstock	Total
Coal	229	94	1	0	324
Oil	23	150	33	1	207
Gas	113	278	0	0	391
Hydro	15	6	0	-	21
Nuclear	90	36	0	-	127
Lignite	0	0	0	-	0
Wood	0	533	0	988	1521
Sulfur	0	0	0	2	2
Hydrogen	0	0	0	0	0
Biomass (solid)	18	7	0	0	24
Recovered energy	0	-1	0	-	-1
Geothermal	0	0	0	-	0
Unspecified	0	0	0	-	0
Solar	0	0	0	-	0
Biomass (liqd/gas)	1	0	0	-	1
Industrial waste	1	0	0	-	1
Municipal Waste	3	1	0	-	4
Wind	0	0	0	-	0
Totals	493	1105	34	991	2622

Table 3. Gross primary fossil fuels and feedstocks, expressed as mass (in milligrams), the recyclable PAPER bag LCA. Based on consumer use & collection of 1000 bags. Totals may not agree because of rounding.

Crude oil……………..	4,591,000
Gas/condensate………	7,432,000
Coal………………….	11,210,000
Metallurgical coal…...	25,900
Lignite …………….	79
Peat ………………….	444
Wood (50% water)…..	274,000,000
Biomass (incl. water)…	2,880,000

Table 4. Gross water resources (in milligrams) required for the recyclable PAPER bag LCA. Based on consumer use & collection of 1000 bags. Totals may not agree because of rounding.

Source	Use in process	Use in cooling	Totals
Public supply	3,895,000,000	-	3,895,000,000
River/canal	5,260	1,920	7,190
Sea	8,490	1,092,000	1,100,000
Unspecified	14,600,000	2,910,000	17,500,000
Well	200	50	250
Totals	3,909,000,000	4,000,000	3,913,000,000

Note: total cooling water reported in recirculating systems = 404.

Table 5. Gross other raw materials (in milligrams required for the recyclable PAPER bag LCA. Based on consumer use & collection of 1000 bags. Totals may not agree because of rounding.

Raw material	Input in mg
Air	4,080,000
Animal matter	0
Barites	211
Bauxite	469
Bentonite	51
Biomass (including water)	0
Calcium sulphate (CaSO4)	0
Chalk (CaCO3)	0
Clay	46,300
Cr	31
Cu	0
Dolomite	792
Fe	64,800
Feldspar	0
Ferromanganese	59
Fluorspar	9
Granite	0
Gravel	239
Hg	0
Limestone (CaCO3)	385,000
Mg	0
N2	6,050
Ni	0
O2	1,180
Olivine	608
Pb	395
Phosphate as P205	147,000
Potassium chloride (KCl)	7
Quartz (SiO2)	0
Rutile	0
S (bonded)	1
S (elemental)	233,000
Sand (SiO2)	101,600
Shale	1
Sodium chloride (NaCl)	712,000
Sodium nitrate (NaNO3)	0
Talc	0
Unspecified	0
Zn	14

Table 6. Gross air emissions (in milligrams) resulting from the recyclable PAPER bag LCA. Based on consumer use & collection of 1000 bags. Totals may not agree because of rounding.

Air emissions/mg	Fuel prod'n	Fuel use	Transport	Process	Biomass	Fugitive	Total
Dust	32,900	4,440	1,930	89,000	-	-	128,000
CO	59,500	16,300	23,000	21,900	-	-	121,000
CO2	43,100,000	22,600,000	2,330,000	1,066,000	-63,600,000	-	5,507,000
SOX	168,000	166,000	6,030	239,000	-	-	579,000
NOX	151,000	86,400	26,500	600	-	-	264,000
N2O	<1	<1	-	-	-		<1
Hydrocarbons	49,000	16,000	7,300	60	-		72,300
Methane	266,000	16,200	10	3,500	-		286,000
H2S	<1	-	<1	2,750	-	-	2,750
Aromatic HC	6	-	98	1	-	-	105
HCl	6,440	42	4	622	-		7,110
Cl2	<1	-	<1	<1	-		<1
HF	242	2	<1	<1	-		244
Lead	<1	<1	<1	<1	-		<1
Metals	25	105	-	<1	-		131
F2	<1	-	<1	<1	-		<1
Mercaptans	<1	<1	<1	802	-	-	802
H2	124	<1	<1	91	-	-	215
Organo-chlorine	<1	-	<1	<1	-		<1
Other organics	<1	<1	<1	<1	-		1
Aldehydes (CHO)	-	-	-	13	-		13
Hydrogen (H2)	152	-	-	3,130	-		3,280
NMVOC	2	-	<1	<1	-		2

Table 6B. Carbon dioxide equivalents corresponding to the gross air emissions (in milligrams) resulting from the recyclable PAPER bag LCA. Based on consumer use & collection of 1000 bags. Totals may not agree because of rounding.

Type/mg	Fuel prod'n	Fuel use	Transport	Process	Biomass	Total
20 year equiv	59,850,000	23,690,000	2,400,000	1,330,000	-63,560,000	23,710,000
100 year equiv	49,460,000	23,060,000	2,400,000	1,190,000	-63,560,000	12,550,000
500 year equiv	45,200,000	22,800,000	2,400,000	1,130,000	-63,560,000	7,970,000

Table 7. Gross water emissions (in milligrams), resulting from the recyclable PAPER bag LCA. Based on consumer use & collection of 1000 bags.. Totals may not agree because of rounding.

	Fuel prod’n	Fuel use	Transport	Process	Total
COD	55	-	35	396,000	396,000
BOD	14	-	<1	75,000	75,000
Acid (H+)	11	-	<1	1	13
Al+compounds as Al	<1	-	<1	<1	<1
Ammonium compounds as NH4	19	-	2	<1	22
AOX	<1	-	<1	<1	<1
As+compounds as As	-	-	<1	<1	<1
BrO3--	<1	-	<1	<1	<1
Ca+compounds as Ca	<1	-	<1	19	20
Cd+compounds as Cd	-	-	<1	-	<1
Cl-	25	-	35	10,400	10,400
ClO3--	<1	-	<1	97	97
CN-	<1	-	<1	<1	<1
CO3--	-	-	3	30	34
Cr+compounds as Cr	<1	-	<1	<1	<1
Cu+compounds as Cu	<1	-	<1	<1	<1
Detergent/oil	<1	-	2	3	6
Dichloroethane (DCE)	<1	-	<1	<1	<1
Dioxin/furan as Teq	-	-	<1	-	<1
Dissolved chlorine	<1	-	<1	<1	<1
Dissolved organics (non-HC)	23	-	<1	<1	23
Dissolved solids not specified	1	-	9	3,700	3,710
F-	<1	-	<1	<1	<1
Fe+compounds as Fe	<1	-	2	<1	3
Hg+compounds as Hg	<1	-	<1	<1	<1
Hydrocarbons not specified	<1	<1	2	<1	3
K+compounds as K	<1	-	<1	<1	<1
Metals not specified elsewhere	3	-	<1	3,060	3,060
Mg+compounds as Mg	<1	-	<1	<1	<1
Mn+compounds as Mn	-	-	<1	<1	<1
Na+compounds as Na	10	-	22	7,510	7,540
Ni+compounds as Ni	<1	-	<1	<1	<1
NO3-	1	-	<1	76	78
Organo-chlorine not specified	<1	-	<1	6	6
Organo-tin as Sn	-	-	<1	-	<1
Other nitrogen as N	3	-	<1	7,950	7,950
Other organics not specified	<1	-	<1	<1	<1
P+compounds as P	<1	-	<1	879	880
Pb+compounds as PB	<1	-	<1	<1	<1
Phenols	<1	-	<1	<1	<1
S+sulphides as S	<1	-	<1	344	344
SO4--	<1	-	8	1536	1,544
Sr+compounds as Sr	-	-	<1	<1	<1
Suspended solids	2,850	-	3,870	219,800	226,500
TOC	<1	-	<1	<1	<1
Vinyl chloride monomer	<1	-	<1	<1	<1
Zn+compounds as Zn	<1	-	<1	<1	<1

Table 8. Generation of solid waste (in milligrams resulting from the recyclable PAPER bag LCA. Based on consumer use & collection of 1000 bags. Totals may not agree because of rounding.

Solid waste (mg)	Fuel prod'n	Fuel use	Transport	Process	Total
Construction waste	<1	-	<1	<1	<1
Inert chemical	<1	-	<1	275	276
Metals	<1	-	<1	1,350	1,350
Mineral waste	2,590	-	38,500	1889,000	230,000
Mixed industrial	-26,300	-	1,550	22,900	-1,860
Municipal solid waste	-383,000	-	-	-	-383,000
Paper	<1	-	<1	<1	<1
Plastic containers	<1	-	<1	-	<1
Plastics	<1	-	<1	389	390
Putrescibles	<1	-	11	<1	11
Regulated chemicals	67,500	-	3	85	67,600
Slags/ash	921,000	5,290	15,000	5,380	947,000
Tailings	81	-	1,290	4	1,380
Unregulated chemicals	51,200	-	51	820	52,040
Unspecified refuse	55,300	-	<1	282,000	337,000
Waste returned to mine	2,202,000	-	1,420	345	2,203,000
Waste to compost	-	-	-	1,290,000	1,290,000
Waste to incinerator	1	-	18	16	35
Waste to recycle	<1	-	<1	2,544,000	2,544,000
Wood waste	<1	-	<1	306,000	306,000
Wood pallets to recycle	<1	-	<1	-	<1

RECYCLABLE PLASTIC BAG SYSTEM

The results of the LCA for the recyclable plastic bag system are presented below, each describing some aspect of the behavior of the systems examined. In all cases, the following tables refer to the gross or cumulative totals when all operations are traced back to the extraction of raw materials from the earth and are based on the consumer use and collection of 1000 bags and 1500 bags. The subsequent disposal operations of recycling, composting, incineration with energy recovery and landfill are not included in these results tables and will be discussed separately.

Table 9A. Gross energy (in MJ), required for the recyclable PLASTIC bag LCA. Based on consumer use & collection of 1000 bags. Totals may not agree because of rounding.

Fuel type	Fuel prod'n & delivery	Energy content of fuel	Transport energy	Feedstock energy	Total energy
Electricity	103	42	3	0	148
Oil	2	35	7	156	199
Other	2	37	0	123	162
Total	106	114	11	279	509

Table 9B. Gross energy (in MJ), required for the recyclable PLASTIC bag LCA. Based on consumer use & collection of 1500 bags. Totals may not agree because of rounding.

Fuel type	Fuel prod'n & delivery	Energy content of fuel	Transport energy	Feedstock energy	Total energy
Electricity	154	63	5	0	222
Oil	3	53	11	233	299
Other	2	55	1	185	242
Total	159	171	16	418	763

Table 10A. Gross primary fossil fuels and feedstocks, expressed as energy (in MJ), required for the recyclable PLASTIC bag LCA. Based on consumer use & collection of 1000 bags. Totals may not agree because of rounding.

	Fuel prod'n	Fuel use	Transport	Feedstock	Total
Coal	43	21	1	0	65
Oil	5	37	8	155	206
Gas	23	46	1	116	186
Hydro	4	2	0	-	6
Nuclear	26	11	1	-	38
Lignite	0	0	0	-	0
Wood	0	3	0	7	9
Sulfur	0	0	0	0	0
Hydrogen	0	0	0	-	0
Biomass (solid)	3	1	0	0	4
Recovered energy	0	-7	0	-	-7
Geothermal	0	0	0	-	0
Unspecified	0	0	0	-	0
Solar	0	0	0	-	0
Biomass (liqd/gas)	0	0	0	-	0
Industrial waste	0	0	0	0	0
Municipal Waste	1	0	0	-	1
Wind	0	0	0	-	0
Totals	106	114	11	279	509

Table 10B. Gross primary fossil fuels and feedstocks, expressed as energy (in MJ), required for the recyclable PLASTIC bag LCA. Based on consumer use & collection of 1500 bags. Totals may not agree because of rounding.

	Fuel prod'n	Fuel use	Transport	Feedstock	Total
Coal	65	31	2	0	98
Oil	8	56	12	233	309
Gas	35	69	2	175	279
Hydro	6	3	0	-	9
39	16	1	1	-	57
Lignite	0	0	0	-	0
Wood	0	4	0	10	14
Sulfur	0	0	0	0	0
Hydrogen	0	0	0	-	0
Biomass (solid)	4	2	0	0	6
Recovered energy	0	-11	0	-	-11
Geothermal	0	0	0	-	0
Unspecified	0	0	0	-	0
Solar	0	0	0	-	0
Biomass (liqd/gas)	0	0	0	-	0
Industrial waste	0	0	0	0	0
Municipal Waste	1	0	0	-	1
Wind	0	0	0	-	0
Totals	159	171	16	418	763

Table 11A. Gross primary fossil fuels and feedstocks, expressed as mass (in milligrams), required the recyclable PLASTIC bag LCA. Based on consumer use & collection of 1000 bags. Totals may not agree because of rounding.

Crude oil……………..	4,571,000
Gas/condensate………	3,065,000
Coal………………….	2,259,000
Metallurgical coal…...	6,060
Lignite …………….	670
Peat ………………….	7,920
Wood (50% water)…..	809,000
Biomass (incl. water)…	498,000

Table 11B. Gross primary fossil fuels and feedstocks, expressed as mass (in milligrams), required the recyclable PLASTIC bag LCA. Based on consumer use & collection of 1500 bags. Totals may not agree because of rounding.

Crude oil……………..	6,857,000
Gas/condensate………	4,598,000
Coal………………….	3,388,000
Metallurgical coal…...	9,100
Lignite …………….	1,010
Peat ………………….	11,900
Wood (50% water)…..	1,212,000
Biomass (incl. water)…	746,000

Table 12A. Gross water resources (in milligrams) required for the recyclable PLASTIC bag LCA. Based on consumer use & collection of 1000 bags. Totals may not agree because of rounding.

Source	Use in process	Use in cooling	Totals
Public supply	31,900,000	1,230,000	33,150,000
River/canal	4,970,000	2,520,000	7,480,000
Sea	819,000	58,600,000	59,400,000
Unspecified	5,120,000	105,400,000	110,600,000
Well	425,000	66,000	138,000
Total	43,250,000	167,800,000	211,100,000

Table 12B. Gross water resources (in milligrams) required for the recyclable PLASTIC bag LCA. Based on consumer use & collection of 1500 bags. Totals may not agree because of rounding.

Source	Use in process	Use in cooling	Totals
Public supply	47,900,000	1,850,000	49,700,000
River/canal	7,460,000	3,780,000	11,200,000
Sea	1,230,000	87,900,000	89,100,000
Unspecified	7,680,000	158,000,000	166,000,000
Well	638,000	99,000	207,000
Total	64,900,000	252,000,000	317,000,000

Table 13A. Gross other raw materials (in milligrams required for the recyclable PLASTIC bag LCA. Based on consumer use & collection of 1000 bags. Totals may not agree because of rounding.

Raw material	Input in mg
Air	1,436,000
Animal matter	<1
Barites	343
Bauxite	111
Bentonite	231
Calcium sulphate (CaSO4)	22
Clay	235
Cr	7
Cu	<1
Dolomite	184
Fe	15,000
Feldspar	<1
Ferromanganese	14
Fluorspar	3
Granite	<1
Gravel	56
Hg	<1
Limestone (CaCO3)	542,000
Mg	<1
N2	823,000
Ni	<1
O2	110,000
Olivine	141
Pb	87
Phosphate as P205	743
Potassium chloride (KCl)	252
Quartz (SiO2)	0
Rutile	272,000
S (bonded)	13
S (elemental)	1,520
Sand (SiO2)	935
Shale	63
Sodium chloride (NaCl)	51,200
Sodium nitrate (NaNO3)	0
Talc	<1
Unspecified	<1
Zn	266

Table 13B. Gross other raw materials (in milligrams required for the recyclable PLASTIC bag LCA. Based on consumer use & collection of 1500 bags. Totals may not agree because of rounding.

Raw material	Input in mg
Air	2,154,000
Animal matter	<1
Barites	515
Bauxite	166
Bentonite	347
Calcium sulphate (CaSO4)	33
Clay	353
Cr	10
Cu	<1
Dolomite	276
Fe	22,600
Feldspar	<1
Ferromanganese	21
Fluorspar	4
Granite	<1
Gravel	83
Hg	<1
Limestone (CaCO3)	812,000
Mg	<1
N2	1,235,000
Ni	<1
O2	165,000
Olivine	212
Pb	131
Phosphate as P205	1,120
Potassium chloride (KCl)	379
Quartz (SiO2)	0
Rutile	408,000
S (bonded)	20
S (elemental)	2,270
Sand (SiO2)	1,400
Shale	94
Sodium chloride (NaCl)	76,700
Sodium nitrate (NaNO3)	0
Talc	<1
Unspecified	<1
Zn	399

Table 14A. Gross air emissions (in milligrams) resulting from the recyclable PLASTIC bag LCA. Based on consumer use & collection of 1000 bags. Totals may not agree because of rounding.

Air emissions/mg	Fuel prod’n	Fuel use	Transport	Process	Biomass	Fugitive	Total
Dust (PM10)	6,340	540	430	7,000	-	-	14,300
CO	10,800	48,900	5,110	2,570	-	-	67,400
CO2	8,570,000	5,390,000	551,000	953,000	-427,000	-	15,030,000
SOX as SO2	35,700	9,130	2,000	3,640	-	-	50,500
H2S	<1	-	<1	14	-	-	14
Mercaptan	<1	<1	-	4	-		4
NOX as NO2	28,500	10,000	6,060	870	-	-	45,400
Aledhyde (-CHO)	<1	-	<1	<1	-	-	<1
Aromatic HC not spec	1	-	22	380	-	-	403
Cd+compounds as Cd	<1	-	<1	-	-		<1
CH4	40,900	1,660	3	20,700	-	-	63,300
Cl2	<1	-	<1	29	-	-	29
Cr+compounds as Cr	<1	-	<1	-	-	-	<1
CS2	<1	-	<1	<1	-		<1
Cu+compounds as Cu	<1	-	<1	-	-	-	<1
Dichlorethane (DCE)	<1	-	<1	<1	-	<1	<1
Ethylene C2H4	-	-	<1	-	-	-	<1
F2	<1	-	<1	<1	-	-	<1
H2	68	2	<1	754	-	-	824
H2SO4	<1	-	<1	<1	-	-	<1
HCl	1,220	95	<1	3	-	-	1,320
HCN	<1	-	<1	<1	-	-	<1
HF	46	1	<1	<1	-	-	47
Hg+compounds as Hg	<1	-	<1	<1	--	-	<1
Hydrocarbons not spec	7,430	920	1,670	13,100	-	-	23,100
Metals not specified	6	5	<1	3	-	-	14
Methylene chloride CH2	<1	-	<1	<1	-	-	<1
N2O	<1	<1	<1	-	-	-	<1
NH3	<1	-	<1	8	-	-	8
Ni compounds as Ni	<1	-	<1	-	-	-	<1
NMVOC	<1	-	<1	993	-	-	994
Organics	<1	<1	<1	367	-	-	367
Organo-chlorine not spec	<1	-	<1	<1	-	-	<1
Pb+compounds as Pb	<1	<1	<1	<1	-	-	<1
Polycyclic hydrocarbon	<1	-	<1	<1	-	-	<1
Sb+compounds as Sb	-	-	<1	-	-	-	<1
Vinyl chloride monomer	<1	-	<1	<1	-	<1	<1
Zn+compounds as Zn	<1	-	<1	<1	-	-	<1

Table 14B. Carbon dioxide equivalents corresponding to the gross air emissions (in milligrams) resulting from the recyclable PLASTIC bag LCA. Based on consumer use & collection of 1000 bags. Totals may not agree because of rounding.

Type/mg	Fuel prod'n	Fuel use	Transport	Process	Biomass	Total
20 year equiv	11,100,000	5,590,000	566,000	2,280,000	-427,000	19,200,000
100 year equiv	9,550,000	5,530,000	566,000	1,470,000	-427,000	16,700,000
500 year equiv	8,900,000	5,500,000	566,000	1,140,000	-427,000	15,700,000

Table 14C. Gross air emissions (in milligrams) resulting from the recyclable PLASTIC bag LCA. Based on consumer use & collection of 1500 bags. Totals may not agree because of rounding.

Air emissions/mg	Fuel prod'n	Fuel use	Transport	Process	Biomass	Fugitive	Total
Dust (PM10)	9,500	811	644	10,500	-	-	21,500
CO	16,100	73,400	7,670	3,850	-	-	101,000
CO2	12,900,000	8,082,000	826,000	1,429,000	-640,000	-	22,550,000
SOX as SO2	53,500	13,700	3,000	5,460	-	-	75,700
H2S	<1	-	<1	21	-	-	22
Mercaptan	<1	<1	-	6	-		6
NOX as NO2	42,700	15,100	9,090	1,310	-	-	68,100
Aledhyde (-CHO)	<1	-	<1	<1	-	-	<1
Aromatic HC not spec	2	-	33	570	-	-	604
Cd+compounds as Cd	<1	-	<1	-	-		<1
CH4	61,400	2,490	4	31,090	-	-	95,000
Cl2	<1	-	<1	43	-	-	43
Cr+compounds as Cr	<1	-	<1	-	-	-	<1
CS2	<1	-	<1	<1	-		<1
Cu+compounds as Cu	<1	-	<1	-	-	-	<1
Dichlorethane (DCE)	<1	-	<1	<1	-	<1	<1
Ethylene C2H4	-	-	<1	-	-	-	<1
F2	<1	-	<1	<1	-	-	<1
H2	102	2	<1	1,130	-	-	1,240
H2SO4	<1	-	<1	<1	-	-	<1
HCl	1,830	142	1	5	-	-	1,980
HCN	<1	-	<1	<1	-	-	<1
HF	69	2	<1	<1	-	-	71
Hg+compounds as Hg	<1	-	<1	<1	--	-	<1
Hydrocarbons not spec	11,100	1,380	2,510	19,700	-	-	34,700
Metals not specified	9	7	<1	5	-	-	21
Methylene chloride CH2	<1	-	<1	<1	-	-	<1
N2O	<1	<1	<1	-	-	-	<1
NH3	<1	-	<1	12	-	-	12
Ni compounds as Ni	<1	-	<1	-	-	-	<1
NMVOC	<1	-	<1	1,490	-	-	1,490
Organics	<1	<1	<1	551	-	-	551
Organo-chlorine not spec	<1	-	<1	<1	-	-	<1
Pb+compounds as Pb	<1	<1	<1	<1	-	-	<1
Polycyclic hydrocarbon	<1	-	<1	<1	-	-	<1
Sb+compounds as Sb	-	-	<1	-	-	-	<1
Vinyl chloride monomer	<1	-	<1	<1	-	<1	<1
Zn+compounds as Zn	<1	-	<1	<1	-	-	<1

Table 14D. Carbon dioxide equivalents corresponding to the gross air emissions (in milligrams) resulting from the recyclable PLASTIC bag LCA. Based on consumer use & collection of 1500 bags. Totals may not agree because of rounding.

Type/mg	Fuel prod'n	Fuel use	Transport	Process	Biomass	Total
20 year equiv	16,700,000	8,390,000	849,000	3,420,000	-641,000	28,800,000
100 year equiv	14,300,000	8,300,000	849,000	2,210,000	-641,000	25,100,000
500 year equiv	13,400,000	8,250,000	849,000	1,710,000	-641,000	23,600,000

Table 15A. Gross water emissions (in milligrams), resulting from the recyclable PLASTIC bag LCA. Based on consumer use & collection of 1000 bags. Totals may not agree because of rounding.

	Fuel prod'n	Fuel use	Transport	Process	Total
COD	9	-	8	5390	5,410
BOD	2	-	<1	543	545
Acid (H+)	4	-	<1	9	13
Al+compounds as Al	<1	-	<1	4	4
Ammonium compounds as NH4	5	-	<1	11	17
AOX	<1	-	<1	<1	<1
As+compounds as As	-	-	<1	<1	<1
BrO3--	<1	-	<1	<1	<1
Ca+compounds as Ca	<1	-	<1	20	20
Cd+compounds as Cd	-	-	<1	-	<1
Cl-	3	-	8	3,060	3,070
ClO3--	<1	-	<1	15	15
CN-	<1	-	<1	<1	<1
CO3--	-	-	<1	181	182
Cr+compounds as Cr	<1	-	<1	<1	<1
Cu+compounds as Cu	<1	-	<1	1	1
Detergent/oil	<1	-	<1	39	40
Dichloroethane (DCE)	<1	-	<1	<1	<1
Dioxin/furan as Teq	-	-	<1	-	<1
Dissolved chlorine	<1	-	<1	<1	<1
Dissolved organics (non-HC)	3	-	<1	44	47
Dissolved solids not specified	2	-	2	947	952
F-	<1	-	<1	<1	<1
Fe+compounds as Fe	<1	-	<1	<1	<1
Hg+compounds as Hg	<1	-	<1	<1	<1
Hydrocarbons not specified	26	<1	<1	3	30
K+compounds as K	<1	-	<1	11	11
Metals not specified elsewhere	<1	-	<1	54	55
Mg+compounds as Mg	<1	-	<1	<1	<1
Mn+compounds as Mn	-	-	<1	<1	<1
Na+compounds as Na	2	-	5	3,136	3,143
Ni+compounds as Ni	<1	-	<1	<1	<1
NO3-	1	-	<1	13	13
Organo-chlorine not specified	<1	-	<1	<1	<1
Organo-tin as Sn	-	-	<1	-	<1
Other nitrogen as N	<1	-	<1	46	47
Other organics not specified	<1	-	<1	<1	<1
P+compounds as P	<1	-	<1	7	7
Pb+compounds as PB	<1	-	<1	<1	<1
Phenols	<1	-	<1	10	10
S+sulphides as S	<1	-	<1	2	2
SO4--	<1	-	2	4,097	4,098
Sr+compounds as Sr	-	-	<1	<1	<1
Suspended solids	573	-	861	78,300	79,800
TOC	<1	-	<1	60	60
Vinyl chloride monomer	<1	-	<1	<1	<1
Zn+compounds as Zn	<1	-	<1	<1	<1

Table 15B. Gross water emissions (in milligrams), resulting from the recyclable PLASTIC bag LCA. Based on consumer use & collection of 1500 bags. Totals may not agree because of rounding.

	Fuel prod’n	Fuel use	Transport	Process	Total
COD	14	-	12	8,080	8,110
BOD	3	-	<1	814	817
Acid (H+)	6	-	<1	13	19
Al+compounds as Al	<1	-	<1	5	5
Ammonium compounds as NH4	7	-	<1	17	25
AOX	<1	-	<1	<1	<1
As+compounds as As	-	-	<1	<1	<1
BrO3--	<1	-	<1	<1	<1
Ca+compounds as Ca	<1	-	<1	30	30
Cd+compounds as Cd	-	-	<1	-	<1
Cl-	5	-	11	4,590	4,610
ClO3--	<1	-	<1	22	22
CN-	<1	-	<1	<1	<1
CO3--	-	-	1	272	273
Cr+compounds as Cr	<1	-	<1	<1	<1
Cu+compounds as Cu	<1	-	<1	2	2
Detergent/oil	<1	-	<1	59	60
Dichloroethane (DCE)	<1	-	<1	<1	<1
Dioxin/furan as Teq	-	-	<1	-	<1
Dissolved chlorine	<1	-	<1	1	1
Dissolved organics (non-HC)	4	-	<1	66	70
Dissolved solids not specified	3	-	3	1,420	1,430
F-	<1	-	<1	<1	<1
Fe+compounds as Fe	<1	-	<1	<1	<1
Hg+compounds as Hg	<1	-	<1	<1	<1
Hydrocarbons not specified	39	<1	<1	4	45
K+compounds as K	<1	-	<1	16	16
Metals not specified elsewhere	1	-	<1	81	83
Mg+compounds as Mg	<1	-	<1	<1	<1
Mn+compounds as Mn	-	-	<1	<1	<1
Na+compounds as Na	3	-	8	4,700	4,710
Ni+compounds as Ni	<1	-	<1	<1	<1
NO3-	<1	-	<1	19	19
Organo-chlorine not specified	<1	-	<1	<1	<1
Organo-tin as Sn	-	-	<1	-	<1
Other nitrogen as N	1	-	<1	69	70
Other organics not specified	<1	-	<1	<1	<1
P+compounds as P	<1	-	<1	10	10
Pb+compounds as PB	<1	-	<1	<1	<1
Phenols	<1	-	<1	15	15
S+sulphides as S	<1	-	<1	3	3
SO4--	<1	-	3	6,150	6,150
Sr+compounds as Sr	-	-	<1	<1	<1
Suspended solids	860	-	1,290	117,500	119,600
TOC	<1	-	<1	90	90
Vinyl chloride monomer	<1	-	<1	<1	<1
Zn+compounds as Zn	<1	-	<1	1	1

Table 16A. Generation of solid waste (in milligrams resulting from the recyclable PLASTIC bag LCA. Based on consumer use & collection of 1000 bags. Totals may not agree because of rounding.

Solid waste (mg)	Fuel prod'n	Fuel use	Transport	Process	Total
Construction waste	<1	-	<1	<1	<1
Inert chemical	<1	-	<1	3,446	3,446
Metals	<1	-	<1	301	301
Mineral waste	974	-	8,564	324,200	333,700
Mixed industrial	-11,800	-	345	5,520	-5,950
Municipal solid waste	-79,800	-	-	22,500	-57,300
Paper	<1	-	<1	<1	<1
Plastic containers	<1	-	<1	-	<1
Plastics	<1	-	<1	53,600	53,600
Putrescibles	<1	-	2	7	10
Regulated chemicals	9,040	-	<1	4,720	13,800
Slags/ash	180,000	4,460	3,330	1,660	189,000
Tailings	16	-	287	1,048	1,350
Unregulated chemicals	6,810	-	11	7,190	14,000
Unspecified refuse	7,350	-	<1	62,900	70,200
Waste returned to mine	443,000	-	316	872	444,400
Waste to compost	-	-	-	9,290	9,290
Waste to incinerator	<1	-	4	4,370	4,380
Waste to recycle	<1	-	<1	33,200	33,200
Wood waste	<1	-	<1	2,330	2,330
Wood pallets to recycle	<1	-	<1	298,000	298,000

Table 16B. Generation of solid waste (in milligrams resulting from the recyclable PLASTIC bag LCA. Based on consumer use & collection of 1500 bags. Totals may not agree because of rounding.

Solid waste (mg)	Fuel prod'n	Fuel use	Transport	Process	Total
Construction waste	<1	-	<1	<1	<1
Inert chemical	<1	-	<1	5,170	5,170
Metals	<1	-	<1	452	452
Mineral waste	1,460	-	12,800	486,000	501,000
Mixed industrial	-17,700	-	517	8,280	-8,930
Municipal solid waste	1119,700	-	-	33,800	-85,900
Paper	<1	-	<1	<1	<1
Plastic containers	<1	-	<1	-	<1
Plastics	<1	-	<1	80,400	80,400
Putrescibles	<1	-	4	11	14
Regulated chemicals	13,600	-	<1	7,080	20,600
Slags/ash	270,000	6,680	4,990	2,480	284,000
Tailings	24	-	430	1,570	2,030
Unregulated chemicals	10,200	-	17	10,800	21,000
Unspecified refuse	11,030	-	<1	94,300	105,400
Waste returned to mine	665,000	-	475	1,310	667,000
Waste to compost	-	-	-	13,900	13,900
Waste to incinerator	<1	-	6	6,560	6,560
Waste to recycle	<1	-	<1	49,800	49,800
Wood waste	<1	-	<1	3,500	3,500
Wood pallets to recycle	<1	-	<1	447,000	447,000

THE COMPOSTABLE PLASTIC BAG SYSTEM

The results of the LCA for the compostable plastic bag system are presented below, each describing some aspect of the behavior of the systems examined. In all cases, the following tables refer to the gross or cumulative totals when all operations are traced back to the extraction of raw materials from the earth and are based on the consumer use and collection of 1000 bags and 1500 bags. The subsequent disposal operations of recycling, composting, incineration with energy recovery and landfill are not included in these results tables and will be discussed separately.

Table 17A. Gross energy (in MJ), required for the COMPOSTABLE PLASTIC bag LCA. Based on consumer use & collection of 1000 bags. Totals may not agree because of rounding.

Fuel type	Fuel prod'n & delivery	Energy content of fuel	Transport energy	Feedstock energy	Total energy
Electricity	221	103	1	0	325
Oil	29	279	36	1	345
Other	15	277	1	417	710
Total	265	659	38	418	1380

Table 17B. Gross energy (in MJ), required for the COMPOSTABLE PLASTIC bag LCA. Based on consumer use & collection of 1500 bags. Totals may not agree because of rounding.

Fuel type	Fuel prod'n & delivery	Energy content of fuel	Transport energy	Feedstock energy	Total energy
Electricity	331	154	2	0	487
Oil	44	418	54	1	518
Other	22	416	2	625	1065
Total	398	988	57	627	2070

Table 18A. Gross primary fossil fuels and feedstocks, expressed as energy (in MJ), required for the COMPOSTABLE PLASTIC bag LCA. Based on consumer use & collection of 1000 bags. Totals may not agree because of rounding.

	Fuel prod'n	Fuel use	Transport	Feedstock	Total
Coal	113	48	1	0	161
Oil	34	281	37	1	353
Gas	44	301	1	360	705
Hydro	7	2	0	-	9
Nuclear	62	11	0	-	74
Lignite	0	0	0	-	0
Wood	0	7	0	18	26
Sulfur	0	0	0	0	0
Hydrogen	0	0	0	0	0
Biomass (solid)	6	2	0	39	47
Recovered energy	-2	-5	0	-	-8
Geothermal	0	0	0	-	0
Unspecified	0	0	0	-	0
Solar	0	0	0	-	0
Biomass (liqd/gas)	0	0	0	-	0
Industrial waste	1	0	0	-	1
Municipal Waste	1	0	0	-	1
Wind	0	11	0	-	11
Totals	265	659	38	418	1,380

Table 18B. Gross primary fossil fuels and feedstocks, expressed as energy (in MJ), required for the COMPOSTABLE PLASTIC bag LCA. Based on consumer use & collection of 1500 bags. Totals may not agree because of rounding.

	Fuel prod'n	Fuel use	Transport	Feedstock	Total
Coal	169	72	1	0	241
Oil	51	422	55	1	529
Gas	65	451	1	540	1,057
Hydro	11	3	0	-	14
Nuclear	94	17	0	-	111
Lignite	0	0	0	-	0
Wood	0	11	0	27	38
Sulfur	0	0	0	0	0
Hydrogen	0	0	0	0	0
Biomass (solid)	9	4	0	58	71
Recovered energy	-4	-8	0	-	-11
Geothermal	0	0	0	-	0
Unspecified	0	0	0	-	0
Solar	0	0	0	-	0
Biomass (liqd/gas)	0	0	0	-	0
Industrial waste	1	0	0	-	1
Municipal Waste	1	1	0	-	2
Wind	0	16	0	-	16
Totals	398	988	57	627	2,070

Table 19A. Gross primary fossil fuels and feedstocks, expressed as mass (in milligrams), required the COMPOSTABLE PLASTIC bag LCA. Based on consumer use & collection of 1000 bags. Totals may not agree because of rounding.

Crude oil……………..	7,840,000
Gas/condensate………	14,020,000
Coal………………….	5,760,000
Metallurgical coal…...	17,000
Lignite …………….	0
Peat ………………….	7
Wood (50% water)…..	2,210,000
Biomass (incl. water)…	986,000

Table 19B. Gross primary fossil fuels and feedstocks, expressed as mass (in milligrams), required the COMPOSTABLE PLASTIC bag LCA. Based on consumer use & collection of 1500 bags. Totals may not agree because of rounding.

Crude oil……………..	11,760,000
Gas/condensate………	21,030,000
Coal………………….	8,630,000
Metallurgical coal…...	25,000
Lignite …………….	0
Peat ………………….	10
Wood (50% water)…..	3,310,000
Biomass (incl. water)…	1,480,000

Table 20A. Gross water resources (in milligrams) required for the COMPOSTABLE PLASTIC bag LCA. Based on consumer use & collection of 1000 bags. Totals may not agree because of rounding.

Source	Use in process	Use in cooling	Totals
Public supply	2,540,000,000	19,200,000	2,560,000,000
River/canal	3,870	1,690,000	1,700,000
Sea	13,100	2,710,000	2,720,000
Unspecified	36,600,000	6,270,000	42,900,000
Well	564,000	49	564,000
Totals	2,580,000,000	29,900,000	2,607,000,000

Table 20B. Gross water resources (in milligrams) required for the COMPOSTABLE PLASTIC bag LCA. Based on consumer use & collection of 1500 bags. Totals may not agree because of rounding.

Source	Use in process	Use in cooling	Totals
Public supply	3,810,000,000	28,800,000	3,840,000,000
River/canal	5,810	2,540,000	2,550,000
Sea	19,650	4,065,000	4,080,000
Unspecified	54,900,000	9,410,000	64,350,000
Well	846,000	74	846,000
Totals	3,870,000,000	44,900,000	3,910,000,000

Table 21A. Gross other raw materials (in milligrams) required for the COMPOSTABLE PLASTIC bag LCA. Based on consumer use & collection of 1000 bags. Totals may not agree because of rounding.

Raw material	Input in mg
Air	1,460,000
Animal matter	0
Barites	1,700
Bauxite	4,000
Bentonite	99
Calcium sulphate (CaSO4)	<1
Clay	34,200
Cr	19
Cu	0
Dolomite	513
Fe	47,300
Feldspar	0
Ferromanganese	38
Fluorspar	3
Granite	0
Gravel	155
Hg	0
Limestone (CaCO3)	4,230,000
Mg	0
N2 for reaction	17,900
Ni	0
O2 for reaction	1,030
Olivine	394
Pb	260
Phosphate as P205	12,300
Potassium chloride (KCl)	23,000
Quartz (SiO2)	0
Rutile	0
S (bonded)	401,000
S (elemental)	23,700
Sand (SiO2)	22,400
Shale	2
Sodium chloride (NaCl)	261,000
Sodium nitrate (NaNO3)	0
Talc	0
Unspecified	0
Zn	9

Table 21B. Gross other raw materials (in milligrams) required for the COMPOSTABLE PLASTIC bag LCA. Based on consumer use & collection of 1500 bags. Totals may not agree because of rounding.

Raw material	Input in mg
Air	2,190,000
Animal matter	0
Barites	2,550
Bauxite	6,010
Bentonite	148
Calcium sulphate (CaSO4)	<1
Clay	51,300
Cr	28
Cu	0
Dolomite	769
Fe	71,000
Feldspar	0
Ferromanganese	57
Fluorspar	5
Granite	0
Gravel	232
Hg	0
Limestone (CaCO3)	6,350,000
Mg	0
N2 for reaction	26,800
Ni	0
O2 for reaction	1,550
Olivine	591
Pb	390
Phosphate as P205	18,400
Potassium chloride (KCl)	34,500
Quartz (SiO2)	0
Rutile	0
S (bonded)	602,000
S (elemental)	35,500
Sand (SiO2)	33,600
Shale	3
Sodium chloride (NaCl)	392,000
Sodium nitrate (NaNO3)	0
Talc	0
Unspecified	0
Zn	14

Table 22A. Gross air emissions (in milligrams) resulting from the COMPOSTABLE PLASTIC bag LCA. Based on consumer use & collection of 1000 bags. Totals may not agree because of rounding.

Air emissions/mg	Fuel prod'n	Fuel use	Transport	Process	Biomass	Fugitive	Total
Dust (PM10)	9,120	520	1,500	42,200	-	-	53,400
CO	16,000	4,900	16,900	4,100	-	-	41,900
CO2	13,860,000	2,620,000	2,580,000	41,800,000	-4,230,000	-	56,600,000
SOX as SO2	54,900	7,210	21,100	192,000	-	-	275,000
H2S	0	0	1	40	-	-	41
Mercaptan	0	0	0	11	-		11
NOX as NO2	50,000	8,260	24,500	221,500	-	-	304,000
Aledhyde (-CHO)	0	0	0	0	-	-	0
Aromatic HC not spec	2	-	67	4	-	-	74
Cd+compounds as Cd	0	-	0	-	-		0
CFC/HCFC/HFC not sp	0	-	0	0	-		0
CH4	59,600	1,060	98	224,000	-	-	284,000
Cl2	0	-	0	0	-	-	0
Cr+compounds as Cr	0	-	0	-	-	-	0
CS2	0	-	0	0	-		0
Cu+compounds as Cu	0	-	0	-	-	-	0
Dichlorethane (DCE)	0	-	0	0	-	0	0
Ethylene C2H4	-	-	0	-	-	-	0
F2	0	-	0	0	-	-	0
H2	38	0	0	226	-	-	264
H2SO4	0	-	0	0	-	-	0
HCl	2,140	6	3	871	-	-	3,020
HCN	0	-	0	0	-	-	0
HF	81	0	0	0	-	-	81
Hg+compounds as Hg	0	-	0	0	--	-	0
Hydrocarbons not spec	13,800	1,720	6,400	100	-	-	22,000
Metals not specified	8	4	0	0	0	-	12
Molybdenum	-	-	-	1	-	-	1
N2O	0	0	0	53,100	-	-	53,100
NH3	0	-	0	39	-	-	39
Ni compounds as Ni	0	-	0	-	-	-	0
NMVOC	0	72	410	46,400	-	-	46,900
Organics	0	0	0	119	-	-	119
Organo-chlorine not spec	0	-	0	16	-	-	16
Pb+compounds as Pb	0	0	0	0	-	-	0
Polycyclic hydrocarbon	0	-	0	0	-	-	0
Titanium	-	-	-	119	-	-	119
Vinyl chloride monomer	0	-	0	0	-	-	0
Zn+compounds as Zn	0	-	0	0	-	-	0

Table 22B. Carbon dioxide equivalents corresponding to the gross air emissions (in milligrams) from the COMPOSTABLE PLASTIC bag LCA. Based on consumer use & collection of 1000 bags. Totals may not agree because of rounding.

Type/mg	Fuel prod'n	Fuel use	Transport	Process	Biomass	Total
20 year equiv	17,630,000	2,700,000	2,640,000	70,200,000	-4,230,000	89,000,000
100 year equiv	15,300,000	2,660,000	2,640,000	62,640,000	-4,230,000	79,000,000
500 year equiv	14,300,000	2,640,000	2,400,000	51,600,000	-4,230,000	67,000,000

Table 22C. Gross air emissions (in milligrams) resulting from the COMPOSTABLE PLASTIC bag LCA. Based on consumer use & collection of 1500 bags. Totals may not agree because of rounding.

Air emissions/mg	Fuel prod'n	Fuel use	Transport	Process	Biomass	Fugitive	Total
Dust (PM10)	13,700	780	2,260	63,400	-	-	80,100
CO	24,000	7,360	25,300	6,150	-	-	62,900
CO2	20,800,000	3,930,000	3,880,000	62,700,000	-6,340,000	-	84,900,000
SOX as SO2	82,400	10,800	31,600	288,000	-	-	413,000
H2S	0	0	2	60	-	-	62
Mercaptan	0	0	0	17	-		17
NOX as NO2	74,900	12,400	36,700	332,000	-	-	456,000
Aledhyde (-CHO)	0	0	0	0	-	-	0
Aromatic HC not spec	3	-	101	7	-	-	111
Cd+compounds as Cd	0	-	0	-	-		0
CFC/HCFC/HFC not sp	0	-	0	0	-		0
CH4	89,500	1,590	147	335,000	-	-	426,000
Cl2	0	-	0	0	-	-	0
Cr+compounds as Cr	0	-	0	-	-	-	0
CS2	0	-	0	0	-		0
Cu+compounds as Cu	0	-	0	-	-	-	0
Dichlorethane (DCE)	0	-	0	0	-	-	0
Ethylene C2H4	-	-	0	-	-	-	0
F2	0	-	0	0	-	-	0
H2	57	0	0	339	-	-	397
H2SO4	0	-	0	0	-	-	0
HCl	3,220	8	5	1,310	-	-	4,540
HCN	0	-	0	0	-	-	0
HF	121	0	0	0	-	-	122
Hg+compounds as Hg	0	-	0	0	--	-	0
Hydrocarbons not spec	20,600	2,580	9,590	150	-	-	33,000
Metals not specified	13	5	0	0	0	-	18
Molybdenum	-	-	-	2	-	-	2
N2O	0	0	0	79,600	-	-	79,600
NH3	0	-	0	59	-	-	59
Ni compounds as Ni	0	-	0	-	-	-	0
NMVOC	1	108	615	69,600	-	-	70,300
Organics	0	0	0	178	-	-	178
Organo-chlorine not spec	0	-	0	24	-	-	24
Pb+compounds as Pb	0	0	0	0	-	-	0
Polycyclic hydrocarbon	0	-	0	0	-	-	0
Titanium	-	-	-	178	-	-	178
Vinyl chloride monomer	0	-	0	0	-	-	0
Zn+compounds as Zn	0	-	0	0	-	-	0

Table 22D. Carbon dioxide equivalents corresponding to the gross air emissions (in milligrams) from the COMPOSTABLE PLASTIC bag LCA. Based on consumer use & collection of 1500 bags. Totals may not agree because of rounding.

Type/mg	Fuel prod’n	Fuel use	Transport	Process	Biomass	Total
20 year equiv	26,400,000	4,050,000	3,960,000	105,300,000	-6,350,000	134,000,000
100 year equiv	23,000,000	3,990,000	3,960,000	94,000,000	-6,350,000	119,000,000
500 year equiv	21,500,000	3,960,000	3,600,000	77,400,000	-6,350,000	101,000,000

Table 23A. Gross water emissions (in milligrams), resulting from the COMPOSTABLE PLASTIC bag LCA. Based on consumer use & collection of 1000 bags. Totals may not agree because of rounding.

	Fuel prod'n	Fuel use	Transport	Process	Total
COD	15	2	57	59,700	59,800
BOD	4	-	4	3,190	3,200
Acid (H+)	2	-	0	0	4
Al+compounds as Al	0	-	0	2	2
Ammonium compounds as NH4	5	-	2	0	7
AOX	0	-	0	10	10
As+compounds as As	-	-	0	0	0
BrO3--	0	-	0	0	0
Ca+compounds as Ca	0	-	0	201	201
Cd+compounds as Cd	-	-	0	-	0
Cl-	7	-	670	27,500	28,100
ClO3--	0	-	0	2	2
CN-	0	-	0	0	0
CO3--	-	-	2	5	7
Cr+compounds as Cr	0	-	0	0	0
Cu+compounds as Cu	0	-	0	0	0
Detergent/oil	0	-	2	3	5
Dichloroethane (DCE)	0	-	0	0	0
Dioxin/furan as Teq	-	-	0	-	0
Dissolved chlorine	0	-	0	0	0
Dissolved organics (non-HC)	6	-	0	0	6
Dissolved solids not specified	2	-	6	59	67
F-	0	-	6	0	6
Fe+compounds as Fe	0	-	1	20	22
Hg+compounds as Hg	0	-	0	0	0
Hydrocarbons not specified	0	0	1	334	337
K+compounds as K	0	-	0	2	2
Metals not specified elsewhere	0	-	0	52	52
Mg+compounds as Mg	0	-	0	2	2
Mn+compounds as Mn	-	-	0	0	0
Na+compounds as Na	3	-	15	1,270	1,290
Ni+compounds as Ni	0	-	0	0	0
NO3-	0	-	0	1,910	1,910
Organo-chlorine not specified	0	-	0	0	0
Organo-tin as Sn	-	-	0	-	0
Other nitrogen as N	0	-	0	4,300	4,300
Other organics not specified	0	-	0	0	0
P+compounds as P	0	-	0	41	41
Pb+compounds as PB	0	-	0	0	0
Phenols	0	-	0	0	0
S+sulphides as S	0	-	0	5	5
SO4--	0	-	5	6,287	6,290
Sr+compounds as Sr	-	-	0	0	0
Suspended solids	945	-	2,660	396,000	399,000
TOC	0	-	15	2,460	2,480
Vinyl chloride monomer	0	-	0	0	0
Zn+compounds as Zn	0	-	0	0	0

Table 23B. Gross water emissions (in milligrams), resulting from the COMPOSTABLE PLASTIC bag LCA. Based on consumer use & collection of 1500 bags. Totals may not agree because of rounding.

	Fuel prod'n	Fuel use	Transport	Process	Total
COD	22	2	86	89,500	89,600
BOD	6	-	6	4,790	4,800
Acid (H+)	4	-	0	1	5
Al+compounds as Al	0	-	0	3	3
Ammonium compounds as NH4	7	-	2	1	11
AOX	0	-	0	15	15
As+compounds as As	-	-	0	0	0
BrO3--	0	-	0	0	0
Ca+compounds as Ca	0	-	0	302	302
Cd+compounds as Cd	-	-	0	-	0
Cl-	10	-	1,010	41,200	42,200
ClO3--	0	-	0	2	2
CN-	0	-	0	0	0
CO3--	-	-	3	7	10
Cr+compounds as Cr	0	-	0	0	0
Cu+compounds as Cu	0	-	0	0	0
Detergent/oil	0	-	2	4	7
Dichloroethane (DCE)	0	-	0	0	0
Dioxin/furan as Teq	-	-	0	-	0
Dissolved chlorine	0	-	0	0	0
Dissolved organics (non-HC)	9	-	0	1	10
Dissolved solids not specified	2	-	10	89	101
F-	0	-	9	0	9
Fe+compounds as Fe	0	-	2	31	33
Hg+compounds as Hg	0	-	0	0	0
Hydrocarbons not specified	1	1	2	501	505
K+compounds as K	0	-	0	3	3
Metals not specified elsewhere	0	-	0	76	76
Mg+compounds as Mg	0	-	0	3	3
Mn+compounds as Mn	-	-	0	0	0
Na+compounds as Na	4	-	23	1,900	1,930
Ni+compounds as Ni	0	-	0	0	0
NO3-	0	-	0	2,860	2,860
Organo-chlorine not specified	0	-	0	0	0
Organo-tin as Sn	-	-	0	-	0
Other nitrogen as N	0	-	0	6,440	6,440
Other organics not specified	0	-	0	0	0
P+compounds as P	0	-	0	62	62
Pb+compounds as PB	0	-	0	0	0
Phenols	0	-	0	0	0
S+sulphides as S	0	-	0	7	7
SO4--	0	-	8	9,430	9,440
Sr+compounds as Sr	-	-	0	0	0
Suspended solids	1,420	-	3,990	594,000	599,000
TOC	0	-	23	3,690	3,710
Vinyl chloride monomer	0	-	0	0	0
Zn+compounds as Zn	0	-	0	0	0

Table 24A. Generation of solid waste (in milligrams) resulting from the COMPOSTABLE PLASTIC bag LCA. Based on consumer use & collection of 1000 bags. Totals may not agree because of rounding.

Solid waste (mg)	Fuel prod'n	Fuel use	Transport	Process	Total
Construction waste	0	-	0	0	0
Inert chemical	0	-	0	5	5
Metals	0	-	0	822	822
Mineral waste	1,110	-	26,500	405,000	433,000
Mixed industrial	-12,800	-	1,100	2,620	-9,080
Municipal solid waste	-130,000	-	-	205,000	75,000
Paper	0	-	0	0	0
Plastic containers	0	-	0	-	0
Plastics	0	-	0	1,580	1,580
Putrescibles	0	-	7	1	8
Regulated chemicals	18,400	-	4,830	133	23,400
Slags/ash	308,000	660	10,300	2,690,000	3,009,000
Tailings	27	-	15,900	284	16,300
Unregulated chemicals	14,000	-	0	82,400	96,400
Unspecified refuse	15,100	-	0	171,700	186,800
Waste returned to mine	731,000	-	980	108	732,100
Waste to compost	-	-	-	25,400	25,400
Waste to incinerator	0	-	12	67	80
Waste to recycle	0	-	0	32,500	32,500
Wood waste	0	-	0	6,370	6,370
Wood pallets to recycling	0	-	0	812,700	812,700

Table 24B. Generation of solid waste (in milligrams) resulting from the COMPOSTABLE PLASTIC bag LCA. Based on consumer use & collection of 1500 bags. Totals may not agree because of rounding.

Solid waste (mg)	Fuel prod'n	Fuel use	Transport	Process	Total
Construction waste	0	-	0	0	0
Inert chemical	0	-	0	6	6
Metals	0	-	0	1,230	1,230
Mineral waste	1,660	-	39,800	608,000	649,000
Mixed industrial	-19,200	-	1,650	3,940	-13,600
Municipal solid waste	-195,000	-	-	308,000	113,000
Paper	0	-	0	0	0
Plastic containers	0	-	0	-	0
Plastics	0	-	0	2,380	2,380
Putrescibles	0	-	11	<1	11
Regulated chemicals	27,600	-	7,250	199	35,100
Slags/ash	462,000	985	15,500	4,035,000	4,510,000
Tailings	40	-	23,900	427	24,400
Unregulated chemicals	20,900	-	52	124,000	145,000
Unspecified refuse	22,600	-	0	258,000	280,000
Waste returned to mine	1,097,000	-	1,470	162	1,098,000
Waste to compost	-	-	-	38,000	38,000
Waste to incinerator	0	-	18	101	120
Waste to recycle	0	-	0	48,800	48,800
Wood waste	0	-	0	9,550	9,550
Wood pallets to recycling	0	-	0	1,220,000	1,220,000

Final Disposal Solid Waste Options: Recycling, Combustion with Energy Recovery, Landfill and Composting

Recycling

A major goal of recycling is to reduce the generation of solid waste. The bag making process for grocery bags generates paper and plastic waste. The majority of this waste, known as mill waste, is recycled internally. Therefore, in this study BCAL treated mill waste as a closed loop recycling effort that returned the waste to the production process.

All of the grocery bags are recyclable to other paper and plastic products. EPA data from 2005 show that 21% of the kraft paper grocery bags are recycled and 5.2 % of the plastic grocery bags are recycled. The allocation decision for these recycled materials is that the recycled materials are not burdened with any inputs or outputs associated with their previous manufacture, use, disposal prior to recycling.

BCAL used this allocation approach, and treated the recycled materials as diverted waste. Diverted waste, like raw materials, are burdened with their intrinsic feedstock value and are subsequently burdened with the resource use, energy consumption, and environmental releases associated with their collection, cleaning and reprocessing, use, and disposal. Therefore, the inherent feedstock energy value of the recycled material is assigned to the diverted waste.

With respect to the degradable plastic bags, BCAL assumed that initially the same rate that applies to recycling of standard plastic bags (5.2%) would be appropriate for the rate sent to composting. This reflects a conservative approach using only data that currently reflect consumer behavior with regard to plastic bags. It is expected that the percentage of degradable plastic bags sent to composting will actually be higher once they are made available and collection can occur within municipalities, making it easier for the general consumer to send these bags through a different route of disposal. Recycling of plastic bags is currently low. This may be for a number of reasons, not the least of which appears to be the lack of infrastructure and poor consumer awareness about the inherent recycleability of plastic bags.

Solid Waste Combustion With Energy Recovery

In previous years, a controlled burning process called combustion or incineration was used solely to reduce volume of solid waste. However, energy recovery became more prevalent in the 1980s. Therefore, today, most of the municipal solid waste combustion in the US incorporates recovery of energy. EPA data from 2005 show that 13.6% of MSW was combusted with energy recovery.

The gross calorific values for the various grocery bags are estimated as follows:

For kraft paper bags	17.7 MJ/kg
For recyclable plastic bag	40.0 MJ//kg
For degradable plastic bag	19.6 MJ/kg

These materials are used as fuels in the waste to energy plants, however the thermal efficiencies for mass-burn WTE plants varies from 15% to 23% in the newer plants.[6] This study used 23% thermal efficiency for energy recovery.

Assuming complete combustion, the resulting estimated CO2 emissions are:

For kraft paper bags	1,650,000 mg/kg paper bag
For recyclable plastic bags	3,150,000 mg/kg recyclable plastic bag
For degradable plastic bags	1,360,000 mg/kg degradable plastic bag

The recovered energy (23% thermal efficiency) is as follows:

For kraft paper bags	4.07 MJ/kg paper bag
For recyclable plastic bags	9.20 MJ/kg recyclable plastic bag
For degradable plastic bags	4.51 MJ/kg degradable plastic bag

Therefore, using the above information, the following table is prepared on the basis of 1000 grocery bags and shows the recovered energy and resulting carbon dioxide emissions when 13.6% of the 1000 grocery bags are combusted with energy recovery.

Table 25. Recovered energy (MJ) and resulting carbon dioxide emissions (mg) when 13.6% of the 1000 grocery bags are combusted with energy recovery.

	Kraft Paper Bag	Recyclable Plastic Bag	Degradable Plastic Bag
Recovered energy	28.7 MJ	7.2 MJ	9.7 MJ
CO2 emissions	11,640,000 mg	2,150,000 mg	2,920,000 mg

Table 25 shows that the kraft paper bag has the highest recovered energy and the highest CO2 emissions. The recyclable and compostable plastic bags have significantly lower recovered energy and CO2 emissions.

Solid Waste to Landfill

A landfill has various phases of decomposition. Initially, aerobic decomposition will take place where oxygen is consumed to produce carbon dioxide gas and other by-products. During the first phase of anaerobic decomposition, carbon dioxide is the principal gas generated. As anaerobic decomposition proceeds toward the second phase, the quantity of methane generated increases until the methane concentration reaches 50% to 60%. The landfill will continue to generate methane at these concentrations for 10 or 20 years, and possibly longer[7].

Methane emissions from landfills in the United States were estimated at 8.0 million metric tons in 2001. In addition, 2.5 million tons were recovered for energy use and 2.4 million tons were recovered and flared. Therefore, more than 60% of the methane produced in landfills is not recovered.[8]

The precise fate of paper deposited in a landfill site is unknown. Paper may decompose entirely in a short space of time or it may remain intact for long periods.[9] This depends on a variety of factors such as temperature, pH, the presence of bacteria and nutrients, the composition of the waste and the form of the paper-shredded paper is much more likely to decompose than is a whole telephone book. To account for this variability, two scenarios were used to calculate emissions associated with the disposal of paper bags (both adjustment for 40% of the recovered methane noted above). The first scenario is a worst-case scenario that follows the basic decomposition reaction for cellulose and the second scenario is one that estimates carbon sequestration for paper in MSW landfills.

Scenario 1 for Paper Bags

The basic decomposition reaction for cellulose is well known and follows the form of:

$$C_6H_{10}O_5 + H_2O = 3CH_4 + 3CO_2 \qquad (1)$$

It is therefore expected that only one half of the carbon present in kraft paper bags will result in methane formation during decomposition. Typically carbon represents 45% of the mass of paper. Thus, the carbon content of 1 kg of paper will be 0.45 kg. That proportion giving rise to methane, assuming 100 % decomposition, would then be 0.225 kg. Based on this, the mass of methane produced would be 0.30 kg and the corresponding mass of the coproduct carbon dioxide would be 0.83 kg.

Scenario 2 for Paper Bags

Although cellulose decomposition in landfill is well documented, there remains significant uncertainty in the maximum extent of cellulose decomposition that can be realized under landfill conditions. Several studies indicate that significant carbon sequestration occurs in landfills because of the limited degradation of wood products. In one study[10] [a] carbon storage factor (CSF) was calculated that represented the mass of carbon stored (not degraded) per initial carbon mass of the component. For the following MSW paper refuse components the CSF was calculated: old newsprint = 0.42 kg C sequestered, coated paper = 0.34 kg C sequestered, and old corrugated = 0.26 kg C sequestered.

For this scenario the partial decomposition that the paper bags go through is assumed to be aerobic or the initial anaerobic phase, resulting principally in carbon dioxide emissions. In this scenario, we have assumed that the paper bags are similar to old corrugated, and therefore have assigned the same value of 0.26 kg C sequestered. Given that 0.26 kg of the kraft paper bag is assumed to be sequestered, 0.74 kg of the kraft paper bag results in carbon dioxide emissions of 1.23 kg.

Recyclable plastic bags are not considered to degrade in landfills, suggesting that all the inherent feedstock energy and emissions will be sequestered. Therefore, there are no carbon dioxide or methane emissions associated with the recyclable plastic bags sent to landfills.

Many types of biodegradable polymers are available to degrade in a variety of environments, including soil, air, or compost. The biodegradable products degrade under aerobic conditions to carbon dioxide and water in the presence of oxygen. The biodegradable, compostable plastic bags in this study are made from a blend of Ecoflex and PLA. Ecoflex is made from aliphatic-aromatic copolyester blended with equal amounts of starch. According to information provided by BASF, Ecoflex meets the requirements for biodegradable polymer classification based on European, US, and Japanese standards because Ecoflex can be degraded by micro-organisms.[11] PLA is a biodegradable polymer made from corn and is converted completely to carbon dioxide and water by micro-organisms. In addition, compostable plastic bags have been found to degrade as designed within an allowable timeframe in appropriate composting facilities[13]. In composting facilities, decomposition of biodegradable plastic bags made from a blend of Ecoflex and PLA are expected to release primarily carbon dioxide emissions and water. However, if sent to a landfill, biodegradable plastic will either not degrade at all, or may follow similar pathways as paper bags (a combination of both aerobic and anaerobic degradation). BCAL treated these bags in both ways in this study to examine all possibilities.

Solid Waste Composting

The biodegradable, compostable plastic bags in this study have demonstrated biodegradation in several standardized tests in several countries. Ecoflex and PLA meet US, European, Australian, and Japanese standards by degrading in 12 weeks under aerobic conditions in a compost environment and by breaking down to carbon dioxide and water. The extent of the degradation for Ecoflex was 2 to 6 months in compost depending upon temperature, and for PLA was 1 to 3 months in compost depending upon temperature. [11] Therefore, in the composting environment, decomposition of biodegradable plastic bags made from a blend of Ecoflex and PLA is expected to degrade over time with the release primarily of carbon dioxide emissions and water.

LCA Calculations of Environmental Impacts

As noted under the section on LCA methodology, life cycle assessment modeling allows an examination of specific problems as well as comparisons to determine if there are any serious side effects to any of the systems under study. In every system there are multiple environmental parameters to be addressed scaling from global to local issues, and no single solution is likely to address all of the issues simultaneously. In addition, almost every change to a system creates trade-offs, and it is the identification of these trade-offs that is important when trying to determine the best solution for any given problem.

To reiterate, a life cycle assessment can:

1. Quantify those parameters likely to be responsible for environmental effects (the inventory component of life cycle analysis).
2. Identify which parameters are likely to contribute to a specific environmental problem (characterization or interpretation phase of impact assessment). An

example would be identifying that carbon dioxide (CO_2), methane (CH_4), and nitrous oxide (N_2O) are greenhouse gases.

3. Aggregate the parameters relating to a specific problem (the valuation or interpretation phase of impact assessment). An example would be producing carbon dioxide equivalents for the components of greenhouse gases.

The LCA calculations provide a compilation of information from which the user can address specific problems such as the conservation of fossil fuels, global warming, acid rain, and municipal solid waste. In addition, the user also is able to determine what trade-offs exist between systems and to examine the specific parameters which are likely to contribute to these problems. In so doing, the user can strive to achieve the optimum reduction in each parameter because of a better understanding of how these parameters change in association with each grocery bag system.

GLOBAL WARMING

One important issue that is currently being addressed using LCA studies is an examination of the contribution that industrial systems make to climate change. The work of the Intergovernmental Panel on Climate Change (IPCC)[12] provides a framework for aggregating data on those air emissions that are thought to be significant contributors to global warming. The aggregated effect of any system can be summarized as a parameter known as Global Warming Potential (GWP) or carbon dioxide equivalent. Any gaseous emission that is thought to contribute to global warming is assigned a value equal to the equivalent amount of CO_2 that would be needed to produce the same effect. Multiplying each gaseous emission by its CO_2 equivalent allows the separate effects of different emissions to be summed to give an overall measure of global warming potentials.

The major greenhouse gases of importance in this eco-profile are carbon dioxide, methane and nitrous oxide. The results tables provided previously (see Section on LCA Results) showed the global warming impacts (with carbon dioxide equivalents) up to the collection of the grocery bags.

The following table estimates the global warming impacts just from the collection and disposal of the grocery bags.

As discussed previously, two scenarios will be considered for the kraft paper bags, the first is a worst-case scenario that follows the basic decomposition reaction for cellulose and the second scenario is one that estimates carbon sequestration for paper in MSW landfills.

The recyclable plastic bags will not degrade in the landfill; all the inherent feedstock energy and emissions will be sequestered. Therefore, there are no carbon dioxide emissions from recyclable plastic bags in landfills.

In the landfill, decomposition of biodegradable plastic bags made from a blend of Ecoflex and PLA is expected to degrade over time with the release primarily of carbon dioxide emissions and water.

Table 26A. Greenhouse gas emissions. 20-year carbon dioxide equivalents (in milligrams) resulting from the disposal of 1000 grocery bags.

Disposal process	Paper bag with "worst case scenario" of methane emissions	Paper bag with "sequestered scenario" of carbon dioxide emissions	Recyclable plastic bag	Degradable plastic bag With 100% aerobic decomposition in landfill	Degradable plastic bag with 50% aerobic & 50% anaerobic decomposition in landfill (using the same pathway as described for paper bags)
Recycling	21% recycled & burden is transferred	21% recycled & burden is transferred	5.2% recycled & burden is transferred	5.2% recycled to composting & burden is transferred	5.2% recycled to composting & burden is transferred
Incineration with energy recovery 13.6%	11,640,000	11,640,000	2,150,000	2,920,000	2,920,000
Landfill 65.4% paper, 81.2% plastic	412,000,000	41,300,000	0	17,400,000	129,400,000
Total disposal related emissions	423,640,000	52,940,000	2,150,000	20,320,000	132,320,000

Table 26A shows that after disposal, the recyclable plastic bag has the lowest greenhouse gas emissions. The paper bag with the "sequestered scenario" has more than 15 times the greenhouse gas emissions of the recyclable plastic bag. The paper bag with the "worst-case scenario" has more than 200 times the greenhouse gas emissions of the recyclable plastic bag. The degradable plastic bag has more than 9 times the greenhouse gas emissions of the recyclable plastic bag.

Table 26B. Greenhouse gas emissions. 20-year carbon dioxide equivalents (in milligrams) resulting from the disposal of 1000 kraft paper grocery bags and 1500 recyclable plastic and degradable plastic grocery bags.

Disposal process	Paper bag with "worst case scenario" of methane emissions	Paper bag with "sequestered scenario" of carbon dioxide emissions	Recyclable plastic bag	Degradable plastic bag With 100% aerobic decomposition in landfill	Degradable plastic bag with 50% aerobic & 50% anaerobic decomposition in landfill
Recycling	21% recycled & burden is transferred	21% recycled & burden is transferred	5.2% recycled & burden is transferred	5.2% recycled to composting & burden is transferred	5.2% recycled to composting & burden is transferred
Incineration with energy recovery 13.6%	11,640,000	11,640,000	3,230,000	4,380,000	4,380,000
Landfill 65.4% paper, 81.2% plastic	412,000,000	41,300,000	0	26,100,000	194,000,000
Total disposal related emissions	423,640,000	52,940,000	3,230,000	30,500,000	198,000,000

Table 26B shows that even using 1.5 plastic bags to 1 paper bag, after disposal, the recyclable plastic bag has the lowest greenhouse gas emissions. The paper bag at a 1 to 1.5 use ratio, with the "sequestered scenario," has more than 10 times the greenhouse gas emissions of the recyclable plastic bag. The paper bag with the "worst-case scenario" has more than 130 times the greenhouse gas emissions of the recyclable plastic bag. The degradable plastic bag has more than 9 times the greenhouse gas emissions of the recyclable plastic bag with the 100% aerobic decomposition and more than 60 times the greenhouse gas emissions of the recyclable plastic bag with the 50% aerobic decomposition/50% anaerobic decomposition.

Table 27A. Carbon dioxide equivalents (in milligrams) resulting from all operations just prior to the disposal of 1000 grocery bags.

	Recyclable and Recycled Paper bag* (from Table 6B)	Recyclable plastic bag (from Table 14B)	Degradable plastic bag (from Table 22B)
20 year CO2 eq.	23,710,000 mg	19,200,000 mg	89,000,000 mg

*It should be noted that these emissions include the “credit” when carbon dioxide was absorbed during tree growing.

Table 27A shows that from all operations just prior to disposal, the resulting CO2 equivalents are more than 20% greater for the paper bag compared to the recyclable plastic bag. From all operations just prior to disposal, the resulting CO2 equivalents for the degradable plastic bag are the highest about 4 times greater than the recyclable plastic bag.

Table 27B Carbon dioxide equivalents (in milligrams) resulting from all operations just prior to the disposal of 1000 kraft paper grocery bags and 1500 recyclable plastic and degradable plastic grocery bags.

	Recyclable and Recycled Paper bag* (from Table 6B)	Recyclable plastic bag (from Table 14B)	Degradable plastic bag (from Table 22B)
20 year CO2 eq.	23,710,000 mg	28,800,000 mg	134,000,000 mg

*It should be noted that these emissions include the “credit” when carbon dioxide was absorbed during tree growing.

Table 27B shows that from all operations just prior to disposal, the resulting CO2 equivalents are more than 20% greater for the recyclable plastic bag compared to the paper bag. From all operations just prior to disposal, the resulting CO2 equivalents for the degradable plastic bag are the highest about 4 times greater than the recyclable plastic bag and 5 times greater than the paper bag.

Now, adding the greenhouse gas emissions from tables 26 and 27 the total LCA cradle-to-grave greenhouse gas emissions for the production, use, and disposal of 1000 grocery bags are given in Table 28.

Table 28A. Total LCA cradle-to-grave CO2 equivalents (in milligrams) for the production, use, and disposal of 1000 grocery bags:

	Paper bag with “worst-case scenario” of methane emissions	Paper bag with “sequestered scenario” of carbon dioxide emissions	Recyclable plastic bag	Degradable plastic bag With 100% aerobic decomposition in landfill	Degradable plastic bag with 50% aerobic & 50% anaerobic decomposition in landfill
20 year CO2 eq	447,350,000	76,650,000	21,350,000	109,300,000	221,300,000
100 year CO2 eq	202,200,000	65,490,000	18,850,000	99,300,000	134,800,000
500 year CO2 eq	90,410,000	60,910,000	17,850,000	87,320,000	92,100,000

Table 28A shows that the recyclable plastic bag has the lowest the total cradle-to-grave CO2 equivalents. The paper bag with the “sequestered scenario” has more than 3.5 times the total cradle-to-grave CO2 equivalents of the recyclable plastic bag. The paper bag with the “worst-case scenario” has more than 20 times the total cradle-to-grave CO2 equivalents of the recyclable plastic bag. The degradable plastic bag has more than 5 times the total cradle-to-grave CO2 equivalents of the recyclable plastic bag.

Table 28B. Total LCA cradle-to-grave CO2 equivalents (in milligrams) for the production, use, and disposal of 1000 kraft paper grocery bags and 1500 recyclable plastic and degradable plastic grocery bags.

	Paper bag with "worst-case scenario" of methane emissions	Paper bag with "sequestered scenario" of carbon dioxide emissions	Recyclable plastic bag	Degradable plastic bag With 100% aerobic decomposition in landfill	Degradable plastic bag with 50% aerobic & 50% anaerobic decomposition in landfill
20 year CO2 eq	447,350,000	76,650,000	32,030,000	164,000,000	332,000,000
100 year CO2 eq	202,200,000	65,490,000	28,300,000	149,000,000	202,000,000
500 year CO2 eq	90,410,000	60,910,000	26,800,000	131,000,000	138,000,000

Table 28B shows that even using 1.5 plastic bags to 1 paper bag, the recyclable plastic bag has the lowest the total cradle-to-grave CO2 equivalents. The paper bag, at a 1 to 1.5 use ratio, with the "sequestered scenario," has about 2.3 times more total cradle-to-grave CO2 equivalents of the recyclable plastic bag, depending upon the time horizon. The paper bag with the "worst-case scenario" has more than 20 times the total cradle-to-grave CO2 equivalents of the recyclable plastic bag. The degradable plastic bag has more than 5 times the total cradle-to-grave CO2 equivalents of the recyclable plastic bag.

STRATOSPHERIC OZONE DEPLETION

The stratospheric ozone layer occurs at an altitude of between 10-40 km. The maximum generation of ozone (O3) occurs at the outer layer, where oxygen molecules (O2) react with atomic oxygen. The presence of other compounds, particularly halogenated compounds, promotes the decomposition of this ozone in the presence of strong ultra-violet radiation.

In this study there were no identified ozone depleting chemicals associated with the bag systems studied, and therefore no contributions to stratospheric ozone depletion.

ACID RAIN

The production of acid rain in the northeastern United States is recognized as a regional problem. Acid rain results when sulfur and nitrogen oxides and their transformation products return from the atmosphere to the earth's surface. The major source of acid rain is the emission of these pollutants from coal powered electricity generating plants.

The following data were extracted from the results tables. There are no data available for SOX and NOX emissions after disposal.

Table 29A. Acid rain emissions (in milligrams of SO_2 and NO_2) resulting from all operations just prior to disposal 1000 grocery bags.

Acid rain emissions mg	Paper bag	Recyclable plastic bag	Degradable plastic bag
SOX	579,000 mg	50,500 mg	275,000 mg
NOX	264,000 mg	45,400 mg	304,000 mg

Table 29A shows that the recyclable plastic bag has the least SOX and NOX emissions. The paper bag has more than 10 times the SOX emissions compared with the recyclable plastic bag and more than 5 times the NOX emissions compared with the recyclable plastic bag. The degradable plastic bag has more than 5 times the SOX and NOX emissions compared with the recyclable plastic bag.

Table 29B. Acid rain emissions (in milligrams of SO_2 and NO_2) resulting from all operations just prior to disposal for 1500 recyclable plastic bags and degradable plastic grocery bags.

Acid rain emissions mg	Paper bag	Recyclable plastic bag	Degradable plastic bag
SOX	579,000 mg	75,800 mg	413,000 mg
NOX	264,000 mg	68,100 mg	456,000 mg

Table 29B shows that even using 1.5 plastic bags to 1 paper bag, the recyclable plastic bag has the least SOX and NOX emissions. The paper bag, at a 1 to 1.5 use ratio, has more than 7 times the SOX emissions compared with the recyclable plastic bag and almost 4 times the NOX emissions compared with the recyclable plastic bag. The degradable plastic bag has more than 5 times the SOX and NOX emissions compared with the recyclable plastic bag.

MUNICIPAL SOLID WASTE

Another widespread environmental issue concerns the generation and disposal of municipal solid waste. The mineral wastes from mining, the slags and ash wastes from oil and gas production and utility coal combustion, and regulated chemical wastes are generally managed by regulation and permits that exclude these wastes from the municipal solid waste stream. The type of wastes in mixed industrial wastes can contribute to the municipal solid waste problem. If, as in this study, there is an interest in focusing on the municipal solid waste problem, the results on mineral wastes, slags & ash, and regulated chemicals can be ignored. Selecting only the solid waste resulting from just the disposal of grocery bags in landfill, one can prepare the following table 30A considering disposal of 1000 grocery bags and table 30B considering disposal of 1000 kraft paper grocery bags and 1500 recyclable plastic and degradable plastic grocery bags. The table reflects the waste that is landfilled as 65.4% paper bags and 81.2% plastic bags.

Table 30A. The municipal solid waste (in mg) resulting from just the disposal of grocery bags in landfill. Based on 1000 grocery bags but only 65.4% of paper bags are landfilled and 81.2% of plastic bags are landfilled.

	Paper bag	Recyclable plastic bag	Degradable plastic bag
Municipal solid waste mg	33,900,000	4,690,000	12,800,000

Table 30A shows that the recyclable plastic bag has the least municipal solid waste. The paper bag has more than 7 times the municipal solid waste compared with the recyclable plastic bag. The degradable plastic bag has almost 3 times the municipal solid waste compared with the recyclable plastic bag.

Table 30B. The municipal solid waste (in mg) resulting from just the disposal of grocery bags in landfill. Based on 1000 kraft paper grocery bags but only 65.4% of paper bags are landfilled and 1500 plastic grocery bags of which 81.2% of plastic bags are landfilled.

	Paper bag	Recyclable plastic bag	Degradable plastic bag
Municipal solid waste mg	33,900,000	7,035,000	19,200,000

Table 30B shows that even using 1.5 plastic bags to 1 paper bag, the recyclable plastic bag has the least municipal solid waste. The paper bag, at a 1 to 1.5 use ratio, has almost 5 times the municipal solid waste compared with the recyclable plastic bag. The degradable plastic bag has almost 3 times the municipal solid waste compared with the recyclable plastic bag.

CONSERVATION OF FOSSIL FUELS

Conservation problems are concerned with the depletion and possible exhaustion of raw materials and fuels. With continued use, the finite supply of raw materials, and especially fossil fuels will one day be exhausted. The conservation of fossil fuels: coal, oil ,and natural gas is an important global environmental issue. It is therefore important to ensure that these resources are used with the maximum efficiency and the minimum of waste.

Table 31A. The gross fossil fuels and feedstocks, expressed as energy (MJ) required for the production, use, and disposal of 1000 grocery bags.

Energy in MJ	Paper bag	Recyclable plastic bag	Degradable plastic bag
Coal	324	65	161
Oil	207	206	353
Gas	391	186	705
Totals	922	457	1,219

Table 31A shows that the recyclable plastic bag uses the least fossil fuels and feedstocks. The paper bag uses more than 2 times the fossil fuels and feedstocks compared with the recyclable plastic bag. The degradable plastic bag used more than 2 1/2 times the fossil fuels and feedstocks compared with the recyclable plastic bag.

Table 31B. The gross fossil fuels and feedstocks, expressed as energy (MJ) required for the production, use, and disposal of 1000 kraft paper grocery bags and 1500 recyclable plastic and degradable plastic grocery bags.

Energy in MJ	Paper bag	Recyclable plastic bag	Degradable plastic bag
Coal	324	98	242
Oil	207	309	530
Gas	391	279	1,058
Totals	922	686	1,830

Table 31B shows that even using 1.5 plastic bags to 1 paper bag, the recyclable plastic bag uses the least fossil fuels and feedstocks. The paper bag, at a 1 to 1.5 use ratio, uses 34% more fossil fuels and feedstocks compared with the recyclable plastic bag. The degradable plastic bag used more than 2 1/2 times the fossil fuels and feedstocks compared with the recyclable plastic bag.

LOCAL & REGIONAL GRID ELECTRICITY USE

The US recently has experienced severe problems related to its local and regional grid electricity. Because of these recent “blackouts,” “brownouts,” and electricity interruptions, the need for appropriate conservation measures can be argued.

Table 32A. The electrical energy (MJ) required for the production, use, and disposal of 1000 grocery bags.

	Paper bag	Recyclable plastic bag	Degradable plastic bag
Electrical energy MJ	649	148	325

Table 32A shows that the recyclable plastic bag uses the least electrical energy. The paper bag uses more than 4 times the electrical energy compared to the recyclable plastic bag. The degradable plastic bag used more than 2 times the electrical energy compared with the recyclable plastic bag.

Table 32B. The electrical energy (MJ) required for the production, use, and disposal of 1000 kraft paper grocery bags and 1500 recyclable plastic and degradable plastic grocery bags.

	Paper bag	Recyclable plastic bag	Degradable plastic bag
Electrical energy MJ	649	222	488

Table 32B shows that even using 1.5 plastic bags to 1 paper bag, the recyclable plastic bag uses the least electrical energy. The paper bag, at a 1 to 1.5 use ratio, uses almost 3 times the electrical energy compared with the recyclable plastic bag. The degradable plastic bag used more than 2 times the electrical energy compared with the recyclable plastic bag.

WATER USE & PUBLIC SUPPLY

Parts of the US continue to be plagued by periodic drought conditions. During these times, laws and regulations concerning water conservation are enforced. Since public water supply issues have been identified as a problem, the following table has been prepared to compare public water supply used for the production, use, and disposal of 1000 grocery bags.

Table 33A. Public water supply (in mg) used for the production, use, and disposal of 1000 grocery bags.

	Paper bag	Recyclable plastic bag	Degradable plastic bag
Public water supply (in mg)	3,895,000,000	31,150,000	2,560,000,000

Table 33A shows that the recyclable plastic bag uses the least public water supply. The paper bag uses more than 125 times the public water supply compared with the recyclable plastic bag. The degradable plastic bag used more than 80 times the public water supply compared with the recyclable plastic bag.

Table 33B. Public water supply (in mg) used for the production, use, and disposal of 1000 kraft paper grocery bags and 1500 recyclable plastic and degradable plastic grocery bags.

	Paper bag	Recyclable plastic bag	Degradable plastic bag
Public water supply	3,895,000,000	46,700,000	3,840,000,000

(in mg)			

Table 33B shows that even using 1.5 plastic bags to 1 paper bag, the recyclable plastic bag uses the least public water supply. The paper bag, at a 1 to 1.5 use ratio, uses more than 80 times the public water supply compared with the recyclable plastic bag. The degradable plastic bag used more than 80 times the public water supply compared with the recyclable plastic bag.

SUMMARY AND CONCLUSIONS

Recent efforts by legislators to ban traditional plastic bags on the basis of environmental impact have reignited the debate surrounding single-use grocery bags, and whether there are any environmental trade-offs in switching from bags made with polyethylene to bags made from alternative materials.

This life cycle assessment was commissioned to examine the overall environmental impacts associated with the typical single-use polyethylene plastic grocery bag, compared with grocery bags made from compostable plastic resin and grocery bags made from 30% recycled paper.

Life cycle assessment is a useful analytical tool because it allows for the examination of an entire production system from cradle to grave, thus examining the full range (global, regional, and local impacts) of environmental issues at once rather than examining individual components of a system or individual products or processes. This broad picture analysis is important because environmental effects range from global (greenhouse gases), to regional (acid rain/solid waste) or local (toxic releases) impacts. And while there often is excellent information on local environmental effects, few complete data sets are available to understand the contributions production systems are making to global and regional environmental problems.

These study results confirm that the standard polyethylene grocery bag has significantly lower environmental impacts than a 30% recycled content paper bag. This supports conclusions drawn from a number of other studies looking at similar systems.[14, 15, 16] In addition, this report also shows that the typical polyethylene grocery bag has fewer environmental impacts than a compostable plastic grocery bag made from a blend of EcoFlex (BASF), polylactic acid, and calcium carbonate, when compared on a 1:1 basis, as well as when the number of bags is adjusted for carrying capacity so that the comparison is 1.5:1. Surprisingly, the trend is the same for most of the individual categories of environmental impacts. No one category showed environmental impacts lower for either the compostable plastic bag or the paper bag.

This study did not examine the impacts associated with reusable cloth bags, so no comparison was made between the cloth bags and single-use polyethylene plastic bags. In other studies, however, cloth bags were shown to reduce environmental impacts if consumers can be convinced to switch. The problem is that there are few examples where entire cities, counties, or countries have been successful in changing consumer behavior from the convenience of using bags provided by retail establishments to bringing their own bags to the store each time they shop. There is no question that a percentage of consumers do, and will use reusable cloth grocery bags, but the vast majority of consumers still appear to use the freely available bags provided by retail establishments. So, if consumer behaviors are not appearing to change, banning one type of single-use bag will simply mean that it is replaced by another type of single-use bag.

Given the above-stated assumption, it is clear that the replacement bags will either be compostable plastic bags or paper bags, as proposed legislation tends to stipulate these as the preferred alternatives. But can these alternative materials meet the legislative objectives, which often include: the reduction of litter, the need to reduce dependence on fossil fuels, and the need to reduce solid wastes? Taking the latter two objectives first, one can use the LCA results in this report to see if the above stated objectives are being met.

In the case of reducing dependence on overall energy, it is clear (see Table 34) that neither the life cycle of compostable bag nor paper bag provides a reduction in overall energy use. The standard polyethylene plastic grocery bag uses between 1.8 and 3.4 times less energy than the compostable and paper bag systems, respectively.

Table 34. Gross Energy by Activity (MJ)

	Fuel prod'n (total)	Fuel use (total)	Transport (total)	Feedstock (total)	Total
Paper Bag (1000 bags)	493	1105	34	991	2622
Compostable Plastic Bag (1000 bags)	265	659	38	418	1380
Compostable Plastic Bag (1500 bags)	398	988	57	627	2070
Polyethylene Plastic Bag (1000 bags)	106	114	11	279	509
Polyethylene Plastic Bag (1500 bags)	159	171	16	418	763

Table 35 demonstrates that in terms of fossil fuel use, including oil, the compostable plastic bag system does not provide any benefit. The compostable plastic bag system appears to use more oil than either of the other two bag systems, varying from 1.7 to 2.57 times more oil than either the plastic bag or paper bag systems, respectively. The paper bag system would appear to be able to provide a slight improvement, but only if the plastic bag system actually uses 1.5 bags for every 1 bag in the paper system. If this assumption cannot be supported, then the paper bag system would not provide even a slight advantage.

Table 35. Gross Fossil Fuel Use (kg)

	Paper Bag (1000 bags)	Compostable Plastic Bag (1000 bags)	Compostable Plastic Bag (1500 bags)	Polyethylene Plastic Bag (1000 bags)	Polyethylene Plastic Bag (1500 bags)
Coal	11.2	5.8	8.7	2.3	3.4
Oil	4.6	7.8	11.8	4.6	6.9
Gas	7.4	14.0	21.0	3.1	4.6

These results may appear to some to be counterintuitive, but both compostable plastic and paper bags require more material per bag in their manufacture. This results in greater use of fuels in the extraction and transport of raw materials for the manufacture of the bags, as well as greater energy in bag manufacturing and greater fuel use in the transport of the finished product from the manufacturer to retail establishments. Although standard polyethylene plastic bags are made from oil, the added requirements of manufacturing energy and transport for the compostable and paper bag systems far exceed the raw material use in the standard plastic bag system.

The results of this study also show that the standard polyethylene single-use plastic grocery bag’s contribution to the solid waste stream is far lower than either the paper bag system or the compostable bag system. This is not surprising considering both the compostable bag and paper bag systems require more material per bag. The increase in solid wastes has become an important global issue as populations multiply and developing countries become wealthier, consuming more material goods. Currently, more land is being devoted to the disposing of solid wastes, and the lack of proper containment in solid waste facilities is causing problems in terms of soil contamination and water pollution.

Table 36. Municipal Solid Waste (kg)

Paper Bag (1000 bags)	Compostable Plastic Bag (1000 bags)	Compostable Plastic Bag (1500 bags)	Polyethylene Plastic Bag (1000 bags)	Polyethylene Plastic Bag (1500 bags)
33.9	12.8	19.2	4.7	7.0

This study was not designed to address the issue of litter, so no specific calculations were conducted on the effect of the various bag systems on litter. However, there are some interesting points that can be made with regard to meeting the objective of reducing litter by switching to alternative materials in the grocery bag system. The summary of results discussed above on energy use and solid waste already illustrate that reducing litter through a change in the grocery bag system will lead to greater use in energy and greater amounts of solid wastes. Those who believe that this is an acceptable trade-off must also understand that there are additional, and perhaps far more serious, environmental impacts that will result if plastic bags are supplanted by either compostable plastic bags or paper.

One of these serious environmental impacts is global warming. The study showed that switching from single-use polyethylene plastic grocery bags to either paper or compostable plastic grocery bags may increase the emission of greenhouse gases and therefore contribute to global warming (See Table 37). Based on these results, it appears that the trade-off for reducing litter is an increase in global warming, which if not curbed, is expected to cause problems for decades and to affect marine, freshwater, and terrestrial habitats, and species globally. If one of the major concerns about litter is its accumulation in marine habitats and its negative effect on sea life, it would hardly seem justified to address the effects of litter with a grocery bag system that can cause significant harm to not only the same habitats, but to all other habitats as well.

Table 37. Global Warming Potential
(CO2 Equivalents in tons)

	Paper bag with “sequestered scenario” of carbon dioxide emissions (1000 bags)	Compostable plastic bag With 100% aerobic decomposition in landfill (1500 bags)	Compostable plastic bag with 50% aerobic & 50% anaerobic decomposition in landfill (1500 bags)	Polyethylene Plastic Bag (1500 bags)
Production	0.03	0.15	0.15	0.03
Disposal	0.05	0.03	0.22	0.00
Total	0.08	0.18	0.37	0.04

Another increasingly important issue is the protection of water sources around the globe. Concerns have been raised over the long-term availability of water to support the expanding population’s need for drinking, manufacturing, and agriculture. Table 38 shows the use of freshwater resources for each of the grocery bag systems studied. The standard polyethylene plastic bag uses significantly less water, compared with the paper or compostable grocery bag systems. Paper grocery bags use approximately 1 gallon of water for every bag, compared with the plastic bag system, which uses only .008 gallons per bag or 1 gallon for every 116 bags. Compostable grocery bags do not appear to provide any improvement over paper bags, and use far more water than the standard polyethylene plastic bag. It appears, therefore, that in switching to a paper bag or compostable plastic bag system to combat a litter problem, consumers will have to accept another significant trade-off—the increase in use of valuable water resources.

Table 38. Gross Freshwater Resources (gallons)

	Paper Bag (1000 bags)	Compostable Plastic Bag (1000 bags)	Compostable Plastic Bag (1500 bags)	Polyethylene Plastic Bag (1000 bags)	Polyethylene Plastic Bag (1500 bags)
Public Supply	1000	660	1000	8	13
Other	4	12	17	32	45

Other environmental factors that show similar trends are the emission of acid rain gases and water pollutants. In both cases, paper bag and compostable bag systems show larger amounts of pollutants emitted into the environment than those emitted by the plastic grocery bag system. Similarly, there are other environmental matters that are important to consider when making a decision on which systems to implement. Paper bag systems use a completely different resource base—wood fiber—than the plastic bag system. If the wood fiber does not come from sustainably managed forest systems or from agricultural wastes, it may cause a trade-off that is unacceptable to consumers. Forests are important ecosystems that support a wide variety of life, and disrupting these ecosystems in the name of reducing litter is an effect that deserves further contemplation.

The study results support the conclusion that any decision to ban traditional polyethylene plastic grocery bags in favor of bags made from alternative materials (compostable plastic or recycled paper) will be counterproductive and result in a significant increase in environmental impacts across a number of categories from global warming effects to the use of precious potable water resources.

Addressing the issue of increasing litter with bans on plastic grocery bags may be counterproductive as this study has not considered many other mitigating circumstances that may lead to even greater differentials between plastic grocery bags and those made from either paper or compostable plastics.

Increased recycling rates for plastic bags, better bagging techniques at retail, and secondary uses of plastic grocery bags such as waste disposal could all further reduce the environmental impacts of plastic grocery bags. In addition, getting consumers to change their behavior so that plastic bags are kept out of the litter stream would appear to be more productive in reducing the overall environmental impact of plastic bags including litter.

This study supports the conclusion that the standard polyethylene grocery bag has significantly lower environmental impacts than a 30% recycled content paper bag and a compostable plastic bag. An LCA report and its findings can be used to demonstrate that an environmental impact analysis needs to take into account the entire picture, and when dealing with a product that is likely to be replaced by another, the trade-offs in the environmental impact of the replaced alternative should also be given a critical analysis.

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APPENDIX 1 – PEER REVIEW

Background

Dr. Overcash conducted the peer review and is a Professor of Chemical Engineering, as well as a Professor of Biological and Agricultural Engineering at North Carolina State University. Dr. Overcash has developed an in-depth national research program in life cycle research, developing the new areas for utilization of the life cycle tools. Dr. Overcash has led the effort in life cycle inventory techniques for manufacturing improvement and product change. Dr. Overcash has contributed to life cycle studies in energy production, electroplating, solvent selection, pharmaceutical processes, life cycle assessment comparisons, paper industry, and textiles. He has been active in European life cycle efforts and reviews of research in this field.

All of the suggestions and recommendations made by Dr. Overcash have been reviewed and incorporated in this report. Below is the Peer Review Report provided by Dr. Overcash.

Review of Draft Report
Life cycle assessment for three types of grocery bags – recyclable plastic; compostable, biodegradable plastic; and recycled, recyclable paper

By Dr. Michael Overcash
September 2, 2007

This report provides both a sound technical descriptions of the grocery bag products and the processes of life cycle use. The functional unit has a range to accommodate differences in customer use found to exist. These differences did not prove to change the resulting low environmental impact choice. The discussion of the limitations of the life cycle impact assessment is very important and the readers should use these observations. The following detailed review is divided into technical and editorial segments.

The conclusions regarding the relative environmental impact when using a life cycle view are consistent with previous studies and need to be reinforced in the policy arena. The policies to discourage plastic bags may have more to do with litter than the overall environment. Whatever the goals of the policy makers, these need to be far more explicit than general environmental improvement, since the life cycle story is consistent in favor of recyclable plastic bags. It is possible that the emphasis of another report might be that the full benefit of plastic bags is even higher when large recycling is in place.

Technical

1) p.3 last paragraph BBL is not defined
2) Table 3 at 5.78 kg functional unit this mass reflects the 50% water in wood. However this wood is lignin and cellulose and so only about 50% of the solid material ends up in paper bag, so this should be 274,000,000 mg

3) Table 5 These occur in all the raw material Tables
    a. Biomass is double counted as it appears also in Table 3 while wood does not appear both places
    b. Limestone is listed twice, here and as chalk
    c. N2 and O2 are listed twice as air and constituents of air
4) Table 7 This is an unusually high COD:BOD ratio, it might need to be checked
5) Table 9B Elec = 103 This did not change from Table 9A, while all the other values did change reflecting the differences in number of bags.
6) p.34 line 4 under Solid Waste This identifies steam or electricity as possible energy recovery mechanisms, but Table 25 is only electricity. Steam would have a much higher recovery value
7) p.41 2nd line From the data in Table 28A this ratio is more like 3.5 and not 2.5
8) p. 42 3rd line From the data in Table 28B it is hard to see any ratio as high as 13

Editorial

1) p1 2nd line world for governments
2) p4 last para, 3rd line represent
3) whole document the conventional style is that data are plural, but throughout this documents that is mostly not followed. A search for the word data and inserting the correct verb will fix this.